

# FOOD MANAGEMENT PROGRAM FOR THE ADVANCED BASE



BY

BRIAN M. HILL
NANCY FUCCILLO
PHILIP H. WARREN
CONNIE E. MILES
NANCY J. KELLEY
JUDITH AYLWARD
LLOYD COX

JANUARY 1989

FINAL REPORT OCTOBER 1986 TO SEPTEMBER 1988

APPROVED FOR PUBLIC RELEASE; DISTRIBUTION UNLIMITED

UNITED STATES ARMY NATICK RESEARCH, DEVELOPMENT AND ENGINEERING CENTER NATICK, MASSACHUSETTS 01760-5000

ADVANCED SYSTEMS CONCEPTS DIRECTORATE

# DISCLAIMERS

The findings contained in this report are not to be construed as an official Department of the Army position unless so designated by other authorized documents.

Citation of trade names in this report does not constitute an official endorsement or approval of the use of such items.

# DESTRUCTION NOTICE

# For Classified Documents:

Follow the procedures in DoD 5200.22-M, Industrial Security Manual, Section II-19 or DoD 5200.1-R, Information Security Program Regulation, Chapter IX.

# For Unclassified/Limited Distribution Documents:

Destroy by any method that prevents disclosure of contents or reconstruction of the document.

SECURITY CLA	SSIFICATION O	F THIS F	PAGE				ι. "						
		F	REPORT D	OCUMENTATIO	N PAGE		n Approved 8 No. 0704-0188						
1a. REPORT S	ECURITY CLASS	FICATION	ON		16 RESTRICTIVE MARKINGS								
2a SECURITY	CLASSIFICATIO	N AUTH	ORITY		3 DISTRIBUTION/AVAILABILITY OF REPORT Approved for public release; distribution								
26. DECLASSIF	FICATION / DOW	VNGRAD	ING SCHEDU	LE	unlimited.  5. MONITORING ORGANIZATION REPORT NUMBER(S)								
4. PERFORMIN	G ORGANIZAT	ION REI	PORT NUMBE	R(S)									
NATICK/TF	R-89/C14				į								
6a. NAME OF	PERFORMING	ORGAN	IZATION	6b. OFFICE SYMBOL (If applicable)	7a. NAME OF M	ONITORING ORGA	NIZATIO	)N					
USA Natick RD&E Center STRNC-AF						····							
6c. ADDRESS	(City, State, an	d ZIP Co	ide)		7b. ADDRESS (Ci	ty, State, and ZIP (	Code)						
Kansas St	treet, Nat	ick,	MA 0176	0-5015									
8a. NAME OF FUNDING / SPONSORING ORGANIZATION 8b OFFICE SYMBOL (If applicable)					9 PROCUREMEN	T INSTRUMENT ID	ENTIFIC	ATION NO	JMBER				
8c. ADDRESS (	City, State, and	I ZIP Cod	de)		10 SOURCE OF FUNDING NUMBERS								
					PROGRAM ELEMENT NO. 62786	PROJECT NO. AH99	NO.	TASK WORK UNIT ACCESSION I					
12. PERSONAL	. AUTHOR(S) KELLEY**	BRIA	N M. HILL ITH AYLWA 136 TIME CO	ADVANCED BASE  NANCY FUCCILIAND** and LLOYD  OVERED  T 86 TO SEP 88	COX 14. DATE OF REPO	ORT (Year, Month,		E F. MI 15. PAGE 109					
*PROFESS	NTARY NOTATIONAL AFFI	LLIAT		ENCE AND ADVANCED ENGINEERING I			TE, U	ISA NRD	EC				
17 FIELD	COSATI GROUP		-GROUP	18 SUBJECT TERMS ( UNDERGROUND F FOOD SERVICE NUTRITION DAT	HABITAT F SYSTEM M	OOD MANAGEM! ENU CONCEPT:	ENT S		k number)				
This repair Air Formation Air Formation Compatili Concept pre-pormenu) and open and open and open air Air Formation Air	port docur ce (USAF) d) test proble with the t (14-day tioned foo nd nonsele eration	ments Balli cogra coth r cycl od pr ective with	the deversition Missing The peacetime le) was coducts, a (select out foo	and identify by block relopment of a fisile Office (BMC objective was and endurance designed to selective (selective one of two separations of twi	number) cod management b) Advanced I to design a operating m include fr lect one of parate meals rsonnel.	ent program Base (pre-pr a food serv odes. The ozen and r two separate b) menus, fl	for totological food food food food food food food foo	the Uni ype un system serv rozen cod itemen	nderground m concept ice system prepared ems on the al periods,				
entrees	, dry and	canno	ed items:	prototype The foil packs (pr	ermostabili	zed Meal Ti	ray	(TMT)	(microwave				

LLOYD COX

20 DISTRIBUTION/AVAILABILITY OF ABSTRACT

■ UNCLASSIFIED/UNLIMITED □ SAME AS RPT

228. NAME OF RESPONSIBLE INDIVIDUAL

DTIC USERS

STRNC-AF

21 ABSTRACT SECURITY CLASSIFICATION

22b TELEPHONE (Include Area Code) | 22c OFFICE SYMBOL

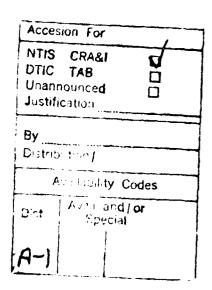
UNCLASSIFIED

(508) 651-5067

# BLOCK 19. ABSTRACT (cont'd)

(MRE) as the emergency ration. Three separate tests of 4, 4, and 7 days duration were conducted to evaluate frozen vs. nonfrozen meals; selective vs. nonselective menus; ease of use of and ease of sanitizing kitchen equipment; time required to complete a meal; and kitchen problems encountered. In addition, trash weight and volume (compacted) and usage of electricity and water for food service were measured.

Statistical analysis of results indicated that three separate test crews, comprised of one team of four males and two teams of two females and two males, rated frozen food significantly higher for food quality and appearance. Selective menus were strongly preferred for frozen and nonfrozen meals. Food preparation and sanitation were rated as relatively easy when the Food Managemen: Instruction Manual was followed. Posttest interviews on food service and behavioral issues were conducted. Food service positioning and preparation instructions were more than adequate. Flexible meal periods were well-received. The USAF produced F.E. Warren frozen foil pack (high acceptance) and the prototype TMT nonfrozen meals (medium acceptance) had adequate portion size while commercial frozen and nonfrozen products were insufficient in portion size. Numerous behavioral interpersonal conflict issues were resolved and noted; however, issues related to mixed gender privacy were not addressed until the posttest interviews. Recommendations include a longer test period to refine the selective menu concept, inventory management, and redesign storage facilities.



#### PREFACE

During FY87 the Systems Management and Logistics Branch, Systems Engineering Division, Food Engineering Directorate of the U.S. Army Natic: Research, Development and Engineering Center developed and tested a food service concept for feeding Air Force personnel enclosed in a self-contained and self-supporting underground base. Due to a reorganization at Natick, this project was completed by the Food Systems Division of the Advanced Systems Concepts Directorate. This study was conducted under Project 1L162724AH99 in the Department of Defense Food and Nutrition RDT&E Program.

Accomplishment of this project required the cooperative efforts of many individuals. Specifically, the authors would like to thank members of the following organizations:

### U.S. Air Force Ballistic Missile Office, Norton AFB, CA

We would like to acknowledge CPT Elizabeth Williams, Project Manager, and Mr. Scott Johnson, TRW, Inc., Project Engineer (contracted) for their cooperation, concern, and responsiveness.

### Hamilton Standard, United Technologies

The individuals that supported our efforts are too numerous to fully acknowledge here. However, the following key individuals provided timely assistance and responsiveness throughout the development, implementation, and testing of the project: Mr. Robert Scalise, Mr. David Paduch, Mr. David Kuchinsky, and Ms. Lynn Ballard.

### U.S. Army Natick Research, Development and Engineering Center

Principal participants from other Natick organizations that the project team would like to acknowledge include the following:

# Food Engineering Directorate

Dr. Gerald Hertweck, Chief, Systems Engineering Division

Mr. James Prifti, Chief, Systems Management and Logistics Branch

Mr. Keith Nelson, Systems Management and Logistics Branch

Mr. Gerald Schulz, Chief, Food Technology Branch

Mr. Frederick Costanza, Chief, Subsistence Protection Branch

CPT Arthur Hinton, Subsistence Protection Branch

### Advanced Systems Concepts Directorate

Dr. D. Paul Leitch, Chief, Food Systems Division

Ms. Jane Benson, Food Systems Division

Ms. Lynn McClaskey, Food Systems Division

The authors also wish to acknowledge Mr. Lloyd Cox and Mr. Michael Statkus for critical review of this manuscript. Finally, special appreciation is extended to Ms. Maura Severance and Ms. Michelle Marchetti for providing excellent secretarial support.

# TABLE OF CONTENTS

		<u>Page</u>
PREFA	ACE	. iii
LIST	OF TABLES	. vi
INTRO	DDUCTION	. 1
	Background	. 1 . 2
PRE-	PROTOTYPE FOOD SERVICE SYSTEM DEVELOPMENT	. 4
	Introduction	
TEST	METHODOLOGY	. 21
	Introduction	
RESU	LTS	. 24
	Questionnaires	. 31
CONC	LUSIONS AND RECOMMENDATIONS	. 33
	Conclusions	
REFE	RENCES	. 34
APPE	NDIXES	
	A. Summary of Serviceware, Utensils, and Housekeeping Costs  B. Menu Nutritional Analyses	. 39 . 71 . 79

# LIST OF TABLES

<u>Table</u>	Page
1.	Equipment and Utensil Costs 6
2.	Food Product Information 8
3.	Advanced Base Menu11
4.	Comparison of a Frozen Selective Meal vs. a Frozen Nonselective Meal
5.	Test Crew Summary22
6.	Mean and Standard Deviation of Ratings for General Features of Foods and Menu Types - Cumulative Results
7.	Percentage of Test Crew Members Who Knew How to Operate Kitchen Equipment
8.	Mean and Standard Deviation of Ease of Use for Kitchen Equipment26
9.	Mean and Standard Deviation of Ease of Cleaning Kitchen  Equipment
10.	Estimated Time (%) to Perform Kitchen Tasks - Cumulative Results28
11.	Percentage of Time Test Crew Members Encountered Kitchen Problems - Cumulative Results
12.	Weight and Volume Summary of Food Service Trash Collection30
13.	Summary of Food Service Water Usage
A-1.	Serviceware List
A-2.	Cookware/Utensil List37
A-3.	Housekeeping List38
B-1.	Nutritional Analysis of Primary Menu Selections40
B-2.	Nutritional Analysis of Alternate Menu Selections55
B-3.	Menu Substitutions 70

### FOOD MANAGEMENT PROGRAM FOR THE ADVANCED BASE

#### INTRODUCTION

## Background

The Advanced Base was a proposal for underground habitats which, due to their depth and construction, would protect the personnel and facilities in the event of a missile attack. The overall objective of the Advanced Base research and development program, under direction of the USAF Ballistic Missile Office (BMO), was to accomplish the research and development necessary to reduce the development lead time should Advanced Basing be required to provide an Intercontinental Ballistic Missile (ICBM) secure reserve force in the late 1990s. The Advanced Base had two operating modes termed Peacetime and Endurance. In Peacetime, surface access allows movement of crew and materials to and from the Base. Power, heat rejection, and air supply are derived from surface equipment. During Endurance, all dependency on surface facilities is terminated and the crew is isolated and reliant solely on Base supplies and equipment.

Under contract to BMO, Hamilton Standard, a division of United Technologies, identified a non-regenerative life support system (LSS) as the most economical candidate for the Base support centers. The proposed LSS would be composed of habitat section, operational and egress control centers, air revitalization systems, water/waste management systems, food service systems, and personnel transport systems.

Hamilton Standard, through BMO and the DoD Food Program, obtained Natick RD&E Center support to develop a food service system for the Advanced Base pre-prototype test program. Support was needed in menu planning, food selection, preparation procedures, and kitchen equipment selection to satisfy both modes of operation. Technical and engineering support were also required for the Advanced Base pre-prototype under construction at Hamilton Standard facilities in Windsor Locks, CT.

There were three manned tests of 4, 4, and 7 days duration over the 3 months of pre-prototype operational testing. When uninhabitated, test engineers controlled and monitored the LSS on a daily basis. Man simulators were used to produce metabolic heat, carbon dioxide, and water vapor to allow testing of the LSS on a continuous 24-hour basis. The main objective of the pre-prototype test was to evaluate equipment considerations pertaining to LSS. The pre-prototype was expected to yield initial data on overall habitat operations and specific data relevant to crew reaction to the food and kitchen equipment. Based upon analysis of pre-prototype data, recommendations for an operational system were to be developed.

# Technical Approach

Food System Design Consideration Provided by BMO. Development of the pre-prototype food service system was to focus on providing food services for a test crew size of four for a 15-day period. Alternative food and packaging opinions were to be reviewed and items were to be selected for the pre-prototype test. BMO requested that several issues be specifically addressed. These issues will be discussed later in this section. However, BMO requested that the following design concerns be considered in a systems approach:

Minimize Food Service Water Requirements
Minimize Food Preparation Requirements
Minimize Sanitation Requirements
Minimize Food Service Skill Requirement
Minimize Food Storage Volume
Minimize Food Service Equipment Requirements
Minimize Food Service Equipment Heat Generation

Statement of Work Requirements. BMO developed a statement of work that contained several distinct food service concerns that were to be addressed. Typically, the design of a total food service system begins with the identification and definition of requirements. Following this step, the development of the food service objectives and an appropriate strategic plan is completed. Based upon the plan, the developer usually will prepare a menu plan prior to the selection of food service facility features and equipment. However, in-depth Natick involvement in the Advanced Base project came after food service facilities and equipment had already been selected. Therefore, the approach to developing the pre-prototype food service system was modified accordingly. Specific information requested by BMO is listed below.

- Develop Menu Plan. Menu item recommendations for both Peacetime and Endurance operational modes were developed. A menu cycle and plan were developed. Nutritional and caloric information were analyzed for each food item selected for the menu.
- Determine Food Preparation Requirements. Food preparation/clean-up requirements were determined and an instruction manual was developed.
- Identify Food Packaging. Food packaging for all items selected was described.
- Define Shelf Life. Assessments of the shelf life for selected food stocks at the pre-prototype design temperature and after short temperature excursions were defined.
- Identify Emergency Rations. Recommendations were made for an emergency ration constituting a subsistence level of feeding in the event of habitat operations being disrupted with food service operations rendered inaccessible or inoperative.

- Assess Weight. The weight of all food on a per item basis where applicable was determined.
- Assess Volume. The volume of all food on a per item or package basis as appropriate was calculated. The volume at the beginning of the Endurance period by food storage type was determined.
- Analyze Costs. The cost of all food on a per item basis and at the beginning of an Endurance period was detailed. All costs were to be in FY87 dollars. Equipment and structural costs associated with the food service operation were to be provided by Hamilton Standard and included in the final report.

<u>Data Collection</u>. Both consumer-related and equipment information were collected. All test crew members were interviewed during pretest and posttest periods. Additionally, detailed questionnaires were completed by all test crew members during pretest and posttest periods. Equipment information pertaining to ease-of-use, utilities used, and human factor issues was also collected.

### PRE-PROTOTYPE FOOD SERVICE SYSTEM DEVELOPMENT

### Introduction

Natick's objective was to design, develop, and evaluate a food service system that would enable Air Force (AF) personnel to live and work in the Advanced Base. A pre-prototype operational test was used to gather data which could aid in the design and fabrication of an improved prototype habitat.

Pre-Prototype Facility. Figure 1 presents the layout for the pre-prototype facility as built by Hamilton Standard. This habitat contained all the work and life support facilities to support a four-member test crew under simulated Peacetime and Endurance operational conditions. The pre-prototype life support system (LSS) consisted of a habitat (living quarters) and functional support groups (electrical/mechanical equipment). The LSS was a fabricated steel structure approximately 16 feet wide x 120 feet long x 12 feet high. The habitat depicted in Figure 1 contained the following: two bedrooms, each with two single beds; a kitchen/eating area; a gym; a recreation area; a control room; a bathroom/laundry area; a storage area; and an equipment room. The support equipment groups within the LSS included Atmosphere Revitalization Group (ARG), Water and Waste Management Group (WWMG), LSS Monitor and Control System (M&C), and the Food Management Group (FMG). For a more detailed description of the LSS and its support groups refer to Hamilton Standard document GSER 1266, General Test Plan/Procedure for Advanced Base LSS.

An estimated construction cost of about \$29,700 (\$165 per sq. ft.) for the kitchen was provided by Hamilton Standard. Table 1 provides a list of equipment and utensil actual costs. Appendix A contains detailed lists of items recommended for use in the kitchen. Costs presented in Appendix A will vary from Table 1 due to small quantity purchases.

# Food Service System

System Design. The original objective was to design and evaluate food service systems for both Peacetime and Endurance modes of operation. As indicated in the Introduction, BMO requested that storage volume and personnel skill requirements be minimized. Therefore, a decision was made to maximize the compatibility of the two modes of operation rather than to design two distinct food service systems. Similar systems would eliminate the need for separate equipment, food storage areas, and food products.

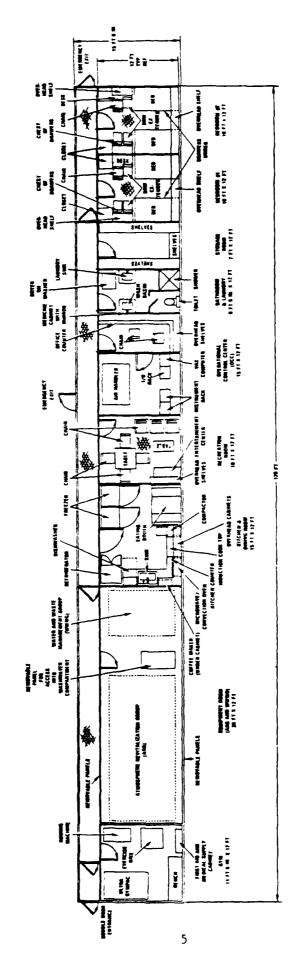


Figure 1. Pre-Prototype Habitat - Hamilton Standard.

TABLE 1. Equipment and Utensil Costs.

ITEM	COST
Upright Freezer	\$600
Refrigerator	<b>9</b> 95
Induction Cooktop	960
Trash Compactor	290
Microwave/Convection Oven	650
In-Sink Disposal	125
Automatic Dishwasher	700
Toaster	85
Utensils	175
Pots and Pans	<b>20</b> 0
Serviceware	250
Housekeeping Supplies	100
Total	<b>\$</b> 5130

Several key considerations governed the design of the system. First, crew members untrained in food service should be capable of operating the system. In both modes of operation, only a few AF personnel would be assigned to monitor launch control facilities and none of these would be dedicated to food service. Second, flexibility in crew meal periods was desired. Planners envisioned that each crew member would have a different work schedule which might make it inconvenient or even impossible for the entire crew to eat during a designated period of time. Also, crew members on the same shift would not eat together as one member always manned the control monitor, Third, ease of preparation and sanitation were crucial elements of the system. Therefore, a decision was made to utilize prepared, pre-portioned food items which are easy to use and reduce water requirements. Maximizing use of individual items minimizes preparation and sanitation concerns, whereas bulk preparation requires trained food service personnel and various specialized holding equipment. In addition, bulk preparation has the potential for a significant amount of leftovers for low acceptance items or when diner schedule conflicts occur. From the guidelines presented and the above discussion, the following considerations guided menu planning and cycle formulation:

- No personnel would be dedicated to food service.
- Meal periods would be flexible.
- Prepared, pre-portioned individual food products would be used in lieu of large quantity food preparation.
- High preference menu items would be utilized.
- Menu variety would be maintained.
- Air Force Regulation 160-95, Nutritional Standards would be maintained.

Food Products Selected. The menu developed would be composed of a mixture of the following items: a) Thermostabilized Meal Tray (TMT) components, which are shelf stable, single-service size prepared foods packaged in microwaveable containers; b) F.E. Warren Foilpacks, which are precooked, frozen, single-serve entrees, starches, vegetables, and desserts packaged in aluminum foil trays with crimped-on cardboard lids; c) commercial frozen items; d) miscellaneous nonfrozen items; e) bread; f) beverages; and g) condiments.

The Meal, Ready-to-Eat (MRE) was the emergency ration to be used in the event that food service facilities were rendered inaccessible or inoperative. The MRE is used by all military services and was designed for issue to individuals when operational conditions preclude other means of subsistence. Each of the 12 MRE menus provides an average of 1215 calories. The components can be eaten as is or can be heated in water by means of fuel tablets.

<u>Product Information</u>. Table 2 was created to provide the following individual food product information requested by BMO:

- PRODUCT COST estimated in 1987 dollars;
- PRODUCT WEIGHT in grams;
- PACKAGING WEIGHT in grams;
- PACKAGING MATERIAL, i.e., the percentage of paper, plastic, steel, aluminum, or other material included in the packaging is indicated;
- PRODUCT VOLUME in cubic inches; and
- SHELF LIFE. All frozen menu items have a 6-month shelf life at 32°F. Storage temperatures above 32°F would cause the frozen foods to spoil. Nonfrozen menu items differ in their shelf stability. TMT and MRE components as well as most commercial canned products are shelf stable for periods greater than 6 months at design temperatures and after brief temperature excursions. Commercial products, such as the doughnuts, snack cakes, cookies, and granola bars, have a limited shelf life. In an Endurance mode of operation, these items would be replaced by MRE cakes, cookies, and granola bars.

Note that costs, weights, and volumes are most often provided on a per item basis. This information is given on a per package basis for certain products such as cereals, ice creams, juices, and snack cakes.

Menu Concept Development. A 14-day menu cycle was designed for pre-prototype operational planning and testing of various menu concepts. From the results obtained from this testing, a menu compatible with the parameters of the Advanced Base could be refined for future testing. The menu developed is presented in Table 3. Based on nutritional guidance in AR 40-25, nutritional analysis of this menu is in Appendix B.

TABLE 2. Food Product Information.

ITEM	TYPE	COST	PROD	PKG	<	PACKA	SING MA	TERIAL	>	VOL
								ALUM O		(CU
				(G)	\$	TIC	8	\$	5	IN)
						5			-	.,,,
APPLE DESSERT	TMT#	\$5.00	227	14	0	99	0	1	0	27
APPLESAUCE (6 PACK)	COMMERC IAL	\$1.59	681	69	47	52	٥	7	٥	78
BEANS, BAKED, CANNED	COMMERCIAL	\$0.34	227	41	3	٥	99	0	0	36
BEANS, GREEN	FOILPACK	\$0.10	145	12	36	0	0	64	0	19
BEANS, GREEN, CANNED	COMMERCIAL	\$0.40	170	43	1	0	99	0	0	36
BEANS, WAX, CANNED	COMMERC IAL	\$0.40	170	43	1	0	99	0	0	36
BEEF CASSEROLE	COMMERCIAL	\$1.59	235	54	51	49	0	0	0	59
BEEF PEPPER STEAK	TMT#	\$8.00	326	20	0	99	0	1	ō	40
BEEF PEPPER STEAK W/RICE	COMMERCIAL	\$1.59	284	31	100	0	0	0	0	30
BEEF SHORT RIBS W/POTATO, VEG	COMMERC IAL	\$3.99	298	154	28	70	0	2	0	104
BEEF STEW	TMT*	\$8.00	326	20	0	99	0	1	٥	40
BEEF TIPS W/BBQ SAUCE	FOILPACK	\$0.80	227	18	29	0	0	71	0	30
BEEF, CREAMED GROUND	TMT#	\$5.00	227	14	0	99	0	1	0	27
BEEF, ROAST	FOILPACK	\$0.95	227	18	29	0	0	71	0	30
BEEF, SZECHUAN W/VEG & NOODLES	COMMERCIAL	\$2.69	346	30	64	36	0	0	0	34
BEEFSTEAK/EGG/CHEESE ON ENG MUF	COMMERC IAL	\$1.59	147	24	100	0	0	0	0	36
BREAD, FROZEN	COMMERCIAL	\$0.85	454	7	0	100	0	Ö	Q	
BROWNIE, FUDGE NUT, (8/PKG)	COMMERC IAL	\$1.29	300		0	0	0	o o	0	
BURRITO, BEEF & BEAN	COMMERCIAL	\$0.59	142	2	0	100	0	0	Ō	20
CAKE, CHOCOLATE W/FROSTING	FOILPACK	\$0.10	75	12	36	0	0	64	Ö	19
CAKE, CRUMB	COMMERCIAL	\$1.99	384	40	88	12	0	0	Ô	129
CAKE, WHITE	FOILPACK	\$0.05	75	12	36	0	0	64	0	19
CAKE, YELLOW W/FROSTING	FOILPACK	\$0.10	75	12	36	0	0	64	0	19
CARROTS, CANNED	COMMERCIAL	\$0.40	170	43	1	0	99	0	0	36
CEREAL, COLD, VARIETY (6 PACK)	COMMERCIAL	\$1,29	168	130	99	1	0	0	0	148
CEREAL, CREAM OF WHEAT (12 PACK)	COMMERC IAL	\$1.89	340	60	100	0	0	0	0	89
CEREAL, DATMEAL, VARIETY (10 PACK)	COMMERCIAL	\$1.79	390	58	100	0	0	0	0	117
CHICKEN CASSEROLE	COMMERC IAL	\$1.59	235	54	51	49	0	Ö	ū	59
CHICKEN STEW	TMT#	\$8.00	326	20	0	99	ō	1	Ō	40
CHICKEN A LA KING	TMT*	\$8.00	326	20	0	99	0	1	Ö	40
CHICKEN, FRIED	FOILPACK	\$1.10	113	18	29	٥	٥	71	0	30
CHICKEN, FRIED W/POTATO, CORN, DES	COMMERC IAL	\$1.99	319	71	51	49	o	0	Ď	64
CHILI CON CARNE	TMT*	\$8.00	326	20	0	99	0	1	Ö	40
COCOA BEVERAGE POWDER	MRE	\$0.06	43	3	ō	Ó	Ö	100	Ď	
COOKIE BAR, FIG, INDIVIDUAL	COMMERCIAL	\$0.20	58	•	ō	100	0	0	ō	
COOKIE BAR, DUTCH APPLE (8 PACK)	COMMERC IAL	\$1.29	340		•		•	•		
COOKIE, PEANUT BUTTER, CHOC COV (12)		\$1.79		129	25	0	0	75	0	64
CORN	FOILPACK	\$0.10	145	12	36	0	0	64	0	19
COTTAGE CHEESE (50 SERVINGS)	COMMERCIAL	\$8.49	2850	•	1	Ö	99	0	0	
CRANBERRY SAUCE, CANNED	COMMERC IAL	\$0.45	139	38	3	0	99	0	0	33
DOUGHNUTS, POWDERED, BITE SIZE	COMMERCIAL	\$0.59	57		43	57	0	Ō	0	22
EGG OMELET HOT POCKET (2 PACK)	COMMERCIAL	\$2.59	284	35	99	1	0	Ö	Ŏ	58
EGG, CAN BACON & CHEESE ON ENG MUF	COMMERCIAL	\$1.49	147	26	100	Ò	Ō	0	0	36
EGGS, SCRAMBLED W/SAUS, HASH BROWNS		\$0.99	177	42	99	1	Ö	ō	Ö	51
const animaren avanos, unan puosits	COMINE NO THE			74		•	_	-	-	

TABLE 2. Food Product Information (cont'd).

ITEM	TYPE	COST	PROD	PKG	<b>&lt;</b>	PACKA	SING MA	TERIAL	>	<b>V</b> OL
					PAPER		STEEL	ALUM C		(CU
				(G)	\$	TIC	8	\$	\$	IN)
			(0)	,	-	\$	-	-		
ENCHILADAS, BEEF W/RICE & BEANS	COMMERCIAL	\$3.89	368	164	36	63	0	1	0	134
ESKIMO PIE (6 PACK)	COMMERC IAL	\$1.79	510		33	10	0	57	0	91
FISH, FRIED	FOILPACK	\$0.35	113	18	29	0	0	71	Ö	30
	TMT*	\$8.00	91	20	Õ	99	0	1	Ö	40
FRANKS FRENCH TOAST (6 SLICES)	COMMERCIAL	\$1.09	258	29	99	1	0	0	0	69
FRENCH TOAST W/SAUSAGE	COMMERCIAL	\$1.09	184	43	99	,	ō	ō	0	51
FRUIT & JUICE BARS (4 PACK)	COMMERCIAL	\$1.79	284	48	84	0	ō	Ö	16	64
····•	TMT*	\$5.00	227	14	0	99	ō	1	0	17
FRUIT MIX  GRANOLA BAR, CHOCOLATE CHIP (8 PACK)		\$1.89	224		_	Ó	0	31	0	56
GRAPEFRUIT SECTIONS, CANNED	COMMENCIAL	\$0.79	227		1	0	99	0	0	71
-	TMT*	\$8.00	136			99	0	1	ō	40
HAM SLICES HAM, DICED W/POTATOES	TMT*	\$8.00	326			99	0	i	0	40
HAMBURGERS ON SESAME ROLLS (2)	COMMERCIAL	\$1.49	245				0	0	0	98
ICE CREAM SANDWICH (8 PACK)	COMMERCIAL	\$1.89	568				0	0	0	89
ICE CREAM SUNDAE CUPS (12 PACK)	COMMERCIAL	\$2.19	1020	-			_	Ö	0	23
ITALIANO HOT POCKET (2 PACK)	COMMERCIAL	\$2.59	284	35				ō	ō	58
JUICE, ORANGE, BOX (3 PACK)	COMMERCIAL	\$1.35	750	-			_	0	0	51
•	COMMERCIAL	\$1.68	7 50	36				0	0	29
JUICE, ORANGE, CANNED (6 PACK)	COMMERCIAL	\$1.92		294		_		0	95	100
JUICE, ORANGE, INSTANT	COMMERCIAL	\$1.08	750					0	0	52
JUICE, PINEAPPLE, BOX (3 PACK)		\$0.89	750					0	0	51
JUICE, PINK GRAPEFRUIT, BOX (3 PACK)		\$1.59	284					0	0	30
LASAGNA, THREE CHEESE	COMMERCIAL		204	,	100	U	U	v	Ū	30
MILK, UHT (27)	COMMERCIAL	\$10.00	126	20	0	99	0	1	0	40
OMELET, BACON	TMT*	\$8.00	326 170				_	0	0	51
PANCAKES & SAUSAGE	COMMERCIAL	\$0.99	304					0	0	86
PANCAKES (B)	COMMERCIAL	\$1.29	227					1	0	27
PEACHES	TMT*	\$5.00	227		-			i	0	27
PEARS	TMT*	\$5.00	145		_				0	19
PEAS CANNED	FOILPACK	\$0.05 \$0.40	170	-	-	_		-	Ö	36
PEAS, CANNED	COMMERCIAL	\$0.40	142	_	_			_	0	19
PIE, APPLE	FOILPACK FOILPACK		142						0	19
PIE, PEACH		\$0.15 \$0.99					_	_	o	72
PIZZA, CHEESE	COMMERCIAL					_		-	ō	55
POP TARTS (6)	COMMERCIAL	\$1.08	312 326		_		_		0	40
PORK W/BBQ SAUCE	TMT*	\$8.00							0	27
POTATOES, AU GRATIN	TMT*	\$5.00	227			_	_		0	19
POTATOES, AU GRATIN	FOILPACK	\$0.15				_	_		0	125
POTATOES, INSTANT, MASHED	COMMERCIAL	\$1.45	454				_		0	19
POTATOES, MASHED	FOILPACK	\$0.05				_	_		0	30
POTATOES, TATER TOTS	COMMERCIAL	\$0.50	114							127
PUDDING POPS (12 PACK)	COMMERCIAL	\$2.59		103					23 0	9
PUDDING, BUTTERSCOTCH (4 PACK)	COMMERC IAL	\$1.39	484						-	27
PUDDING, CHOCOLATE	TMT*	\$5.00							0	27 95
RICE, BOIL-IN-BAG	COMMERCIAL	\$1.29	908	55	82	18	0	0	U	7)

TABLE 2. Food Product Information (contid).

ITEM	TYPE	COST	PROD	PKG	<	PACKAG	ING MA	TERIAL	>	VOL
			WT	WT	PAPER	PLAS S	STEEL	ALUM	OTHER	(CU
			(G)	(G)	*	TIC	\$	8	\$	IN)
						\$				
RICE, BUTTERED	FOILPACK	\$0.05	113	12	36	0	0	64	0	19
SALISBURY STEAK W/POTATO, CORN, DES	COMMERC IAL	\$1.79	305	71	51	49	0	0	0	64
SAUSAGE (10 PACK)	COMMERCIAL	\$1.59	285	18	100	0	0	0	0	34
SCALLOPS & SHRIMP MARINER W/RICE	COMMERC IAL	\$3.99	291	31	100	0	0	0	0	30
SOLE IN WINE SAUCE W/FETTUCINE & VEG	COMMERCIAL	\$3.49	340	59	55	45	0	0	0	70
SPAGHETTI W/MEAT SAUCE	TMT*	\$8.00	326	20	0	99	0	1	0	40
SPAGHETTI W/MEAT SAUCE	FOILPACK	\$0.35	425	18	29	0	0	71	0	30
THREE BEAN SALAD	COMMERC IAL	\$0.89	170	205	1	0	5	0	94	77
TUNA W/NOODLES	TMT*	\$8.00	326	20	0	99	0	3	0	40
TURKEY W/POTATO, PEAS, DESSERT	COMMERC IAL	\$1.59	326	71	51	49	0	0	0	64
TURKEY, ROAST W/GRAVY	FOILPACK	\$0.90	255	18	29	0	0	71	0	30
VEAL PARMESAN W/FETTUCINE, VEG & DES	COMMERCIAL	\$1.79	348	71	51	49	0	0	0	64
VEGETABLES, MIXED	FOILPACK	\$0.10	145	12	36	0	0	64	0	19
VEGETABLES, MIXED, CANNED	VEG-ALL	\$0.40	145	43	1	0	99	0	0	36

<sup>\*</sup>Estimated cost of initial Thermostabilized Meal Tray (TMT) prototype; full scale production cost will be considerably lower.

# TABLE 3. Advanced Base Menu.

# Day 1

# Breakfast: Nonfrozen

Peaches (TMT)
Hot Oatmeal (instant)
Omelet (TMT)
Powdered Doughnuts
Butter
Beverages\*

### OR

Orange Juice (cn)
Cold Cereal (dry)
Creamed Ground Beef (TMT)
Bread
Butter
Beverages\*

### Lunch: Frozen

Pizza, Cheese Beef and Bean Burrito Pudding Pop Eskimo Pie Beverages\*

### Dinner: Nonfrozen

Tuna/Noodles (TMT)
Beef Pepper Steak (TMT)
Mashed Potato (instant)
Peas (cn)
Carrots (cn)
Iced Dutch Apple Cookie Bar
Butterscotch Pudding
Bread
Butter
Beverages\*

# Day 2

# Breakfast: Frozen

Pineapple Juice (aseptic) Hot Oatmeal (instant) Egg Omelet Hot Pocket Butter Beverages\*

### <u>OR</u>

Grapefruit Juice (aseptic) Cold Cereal (dry) French Toast w/Sausage Butter Beverages\*

### Lunch: Nonfrozen

Beef Stew (TMT)
Chicken Stew (TMT)
Carrots (cn)
Wax Beans (cn)
Pears (TMT)
Chocolate Pudding (TMT)
Bread
Butter
Beverages\*

### Dinner: Nonfrozen

BBQ Pork (TMT) Rice (dry) Applesauce Fig Bar Bread Butter Beverages\*

### <u>or</u>

Spaghetti (TMT)
Green Beans (cn)
Peaches (TMT)
Granola Bar, Chocolate Chip
Bread
Butter
Beverages\*

# Day 3

# Breakfast: Frozen

Grapefruit Juice (aseptic) Hot Oatmeal (instant) Scrambled Eggs w/Sausage w/Hash Browns

Bread Butter Beverages\*

### OR

Orange Juice (aseptic)
Cold Cereal (dry)
Eggs/Canadian Bacon/Cheese
on English Muffin
Shredded Potato
Butter
Beverages\*

### Lunch: Frozen

Fried Fish (F.E. Warren)
3-Cheese Lasagna
Mashed Potato (F.E. Warren)
Green Beans (F.E. Warren)
Mixed Vegetables (F.E. Warren)
Apple Pie (F.E. Warren)
Chocolate Cake (F.E. Warren)
Bread
Butter
Beverages\*

### Dinner: Frozen

Salisbury Steak w/Potato
w/Vegetable
w/Dessert

Bread Butter Beverages\*

### <u>OR</u>

Scallops & Shrimp Marinara w/Rice Corn (F.E. Warren) Ice Cream Sandwich Bread Butter Beverages\*

### Day 4

### Breakfast: Nonfrozen

Orange Juice (instant)
Peaches (TMT)
Hot Oatmeal (instant)
Cold Cereal (dry)
Omelet (TMT)
Creamed Ground Beef (TMT)
Powdered Doughnuts

Bread Butter Beverages\*

### Lunch: Frozen

Italian Hot Pocket
Hamburgers on Sesame Seed Rolls
Fruit and Juice Bar
Ice Cream Sundae Cup
Beverages\*

### Dinner: Nonfrozen

Diced Ham w/Scalloped Potato (TMT)
Carrots (cn)
Pears (TMT)
Chocolate Peanut Butter Cookie
Bread
Butter
Beverages\*

### <u>OR</u>

Beef Stew (TMT)
Wax Beans (cn)
Chocolate Pudding (TMT)
Bread
Butter
Beverages\*

### Day 5

# Breakfast: Frozen

Pineapple Juice (aseptic)
Grapefruit Juice (aseptic)
Cold Cereal (dry)
Hot Oatmeal (instant)
French Toast
Egg Omelet Hot Pocket
Sausage
Butter
Beverages\*

### Lunch: Frozen

Pizza, Cheese Pudding Pop Beverages\*

<u>OR</u>

Beef and Bean Burrito Eskimo Pie Beverages\*

# Dinner: Nonfrozen

Chili Con Carne (TMT)
Rice (dry)
Mixed Vegetables (cn)
Fruit Mix (TMT)
Bread
Butter
Beverages\*

# <u>OR</u>

Chicken A La King (TMT)
Rice (dry)
Peas (cn)
Butterscotch Pudding
Bread
Butter
Beverages\*

# Day 6

# Breakfast: Nonfrozen

Orange Juice (aseptic)
Pears (TMT)
Hot Cream of Wheat (instant)
Bacon Omelet (TMT)
Creamed Ground Beef (TMT)
Pop Tart
Bread
Butter
Beverages\*

# Lunch: Nonfrozen

Franks (TMT)
Baked Beans (cn)
Peaches (TMT)
Bread
Butter
Beverages\*

### OR

Ham Sandwich (TMT/Bread)
3-Bean Salad
Apple Dessert (TMT)
Butter
Beverages\*

# Dinner: Frozen

Roast Beef (F.E. Warren)
Scallops & Shrimp Marinara w/Rice
Mashed Potato (F.E. Warren)
Peas (F.E. Warren)
Corn (F.E. Warren)
Yellow Cake (F.E. Warren)
Ice Cream Sandwich
Bread
Butter
Beverages\*

### Day 7

# Breakfast: Nonfrozen

Grapefruit Sections (cn)
Orange Juice (instant)
Cold Cereal (dry)
Hot Oatmeal (instant)
Bacon Omelet (TMT)
Creamed Ground Beef (TMT)
Coffee Cake
Bread
Butter

### Lunch: Frozen

Beverages\*

Sole w/Wine Sauce/ Fettucini/Broccoli Pudding Pop Bread Butter Beverages\*

<u>or</u>

3-Cheese Lasagna
Mixed Vegetables (F.E. Warren)
White Cake (F.E. Warren)
Bread
Butter
Beverages\*

### Dinner: Nonfrozen

Tuna/Noodle Casserole (TMT)
Beef Pepper Steak (TMT)
Mashed Potato (instant)
Peas (cn)
Carrots (cn)
Butterscotch Pudding
Chocolate Peanut Butter Cookie
Bread
Butter
Beverages\*

### Day 8

### Breakfast: Nonfrozen

Pears (TMT)
Bacon Omelet (TMT)
Pop Tart
Beverages\*

### <u>OR</u>

Orange Juice (cn) Hot Cream of Wheat (instant) Creamed Ground Beef (TMT) Bread Butter Beverages\*

# Lunch: Frozen

Hamburgers on Sesame Seed Rolls Fruit and Juice Bar Beverages\*

### <u>OR</u>

Italian Hot Pocket Ice Cream Sundae Cup Beverages\*

### Dinner: Frozen

Chicken Casserole
BBQ Beef Tips (F.E. Warren)
Spaghetti/Meat Sauce (F.E. Warren)
Au Gratin Potato (F.E. Warren)
Green Beans (F.E. Warren)
Mixed Vegetables (F.E. Warren)
Apple Pie (F.E. Warren)
Chocolate Cake (F.E. Warren)
Bread
Butter
Beverages\*

### Day 9

# Breakfast: Frozen

Orange Juice (aseptic)
Cold Cereal (dry)
Pancakes w/Sausage
Butter
Beverages\*

### <u>OR</u>

Pineapple Juice (aseptic)
Steak/Egg/Cheese on English Muffin
Beverages\*

### Lunch: Nonfrozen

Chicken Stew (TMT)
Cranberry Sauce (cn)
Ham Slices (TMT)
Rice (dry)
Potato au Gratin (TMT)
Green Beans (cn)
Carrots (cn)
Applesauce
Fig Bar
Bread
Butter
Beverages\*

# Dinner: Frozen

Turkey (F.E. Warren)
Roast Beef (F.E. Warren)
Mashed Potato (F.E. Warren)
Rice (F.E. Warren)
Corn (F.E. Warren)
Mixed Vegetables (F.E. Warren)
Eskimo Pie
White Cake (F.E. Warren)
Bread
Butter
Beverages\*

### Day 10

# Breakfast: Nonfrozen

Pears (TMT)
Bacon Omelet (TMT)
Coffee Cake
Butter
Beverages\*

### <u>OR</u>

Orange Juice (instant)
Cold Cereal (dry)
Creamed Ground Beef (TMT)
Bread
Butter
Beverages\*

### Lunch: Frozen

Beef Casserole
Fried Chicken (F.E. Warren)
Mashed Potato (F.E. Warren)
Corn (F.E. Warren)
Peach Pie (F.E. Warren)
Yellow Cake (F.E. Warren)
Bread
Butter
Beverges\*

# Dinner: Frozen

Veal Parmesan w/Fettucini Alfredo w/Green Beans w/Apple Crumb Dessert Bread

Bread Butter Beverages\*

### <u>or</u>

Beef Short Ribs w/Potato w/Vegetable Ice Cream Sandwich Bread Butter Beverages\*

### Day 11

# Breakfast: Nonfrozen

Grapefruit Sections (cn)
Bacon Omelet (TMT)
Pop Tart
Beverages\*

OR

Orange Juice (cn)
Creamed Ground Beef (TMT)
Bread
Butter
Beverages\*

### Lunch: Nonfrozen

Franks (TMT)
Ham Sandwich (TMT/cn bread)
Baked Beans (cn)
Peaches (TMT)
Fruit Mix (TMT)
Apple Dessert (TMT)
Fudge Nut Brownnie
Bread
Butter
Beverages\*

### Dinner: Nonfrozen

Tuna/Noodle Casserole (TMT)
Peas (cn)
Pears (TMT)
Bread
Butter
Beverages\*

### OR

Beef Pepper Steak (TMT)
Mashed Potato (instant)
Carrots (cn)
Dutch Apple Cookie Bar
Bread
Butter
Beverages\*

### Day 12

### Breakfast: Frozen

Orange Juice (aseptic)
Grapefruit Juice (aseptic)
Scrambled Egg
Egg/Canadian Bacon/Cheese
on English Muffin

Sausage Bread Butter Beverages\*

### Lunch: Nonfrozen

Chili Con Carne (TMT)
Chicken a La King
Rice (dry)
Peas (cn)
Butterscotch Pudding
Fruit Mix (TMT)
Bread
Butter
Beverages\*

### Dinner: Frozen

Pepper Steak w/Rice Corn (F.E. Warren) Chocolate Cake (F.E. Warren) Bread Butter Beverages\*

### <u>OR</u>

Beef Enchiladas w/Refried Beans
w/Mexican Vegetables
Ice Cream Sundae Cup
Bread
Butter
Beverages\*

#### Day 14 Day 13 Breakfast: Nonfrozen Breakfast: Frozen Pears (TMT) Orange Juice (cn) Orange Juice (instant) Pineapple Juice (aseptic) Steak/Egg/Cheese on English Muffin Bacon Omelet (TMT) Creamed Ground Beef (TMT) Sausage Pop Tart Pancakes Bread Butter Butter Beverages\* Beverages\* Lunch: Nonfrozen Lunch: Frozen Beef Casserole Chicken Stew (TMT) Cranberry Sauce (cn) Fruit and Juice Bar Rice (dry) Bread Green Beans (cn) Butter Chocolate Pudding (TMT) Beverages\* Bread Butter Beverages\* OR <u>or</u> Ham Slices (TMT) Fried Chicken w/Potato w/Vegetable Mashed Potato (instant) Carrots (cn) w/Dessert Applesauce Bread Fig Bar Butter Bread Beverages\* Butter Beverages\* Dinner: Nonfrozen Dinner: Frozen Turkey w/Dressing Peach & Cottage Cheese Salad (TMT) w/Mashed Potato BBQ Pork (TMT) Spaghetti w/Meat Sauce (TMT) w/Peas w/Fruit Dessert Rice (dry) Bread Applesauce Butter Green Beans (cn) Beverages\* Chocolate Peanut Butter Cookie Granola Bar, Chocolate Chip OR Bread Butter Szechuan Beef w/Oriental Noodles Beverages\* w/Oriental Vegetables White Cake (F.E. Warren)

Bread Butter Beverages\*

# \*BEVERAGES

Breakfast Meal:

Hot Cocoa

Milk, UHT

(Ultra High Temperature Processing)

Coffee or Tea

Lunch/Dinner Meals:

Milk, UHT

Coffee, Tea, or Soda

Maximum compatibility between the Peacetime and Endurance operational modes was a consideration in menu development. However, for purposes of the pre-prototype operational test, the Endurance mode was the focal point of analyses as it would place more stringent self-sufficiency requirements on the food service system. During Peacetime operations, access to outside sources of food and beverages is not a problem. The menu developed is totally compatible with Peacetime operations through simple augmentation of fresh items such as fruits and salads.

In the course of devising a food service system concept that utilizes individual prepared, pre-portioned products several questions arose. For example, How should a crew member select a meal? How are the quantities of required products established? What should be the mix of frozen and nonfrozen items?

To answer these types of questions a test was developed. Two types of food products, frozen and nonfrozen, were evaluated. Frozen items are self-explanatory. However, for purposes of this evaluation the term nonfrozen referred to a wide variety of items that differed in their shelf stability characteristics. In addition, two meal selection procedures were also evaluated. Selective menus offered the test crew a choice of individual meal components. Nonselective menus offered a choice of one of two complete meals. Table 4 details the difference in the selective and nonselective factor using frozen foods as an example.

Food Preparation/Sanitation. Guides detailing food preparation procedures and time requirements were written for each meal included in the 14-day menu. These guides were part of the Food Management Group (FMG) instruction manual provided to each test crew member. The manual also contained information on general food management policies and operational guidelines, menu selection procedures, positioning instructions, and a test crew work schedule. Examples of the FMG manual contents can be found in Appendix C.

Appendix D contains excerpts from the detailed sanitation procedures which were also described in the FMG manual. Kitchen equipment instructions referred to in these sanitation procedures are not included in this Appendix.

TABLE 4. Comparison of a Frozen Selective Meal vs. a Frozen Nonselective Meal.

DAY 9 DINNER DAY 13 DINNER

FROZEN SELECTIVE

FROZEN NONSELECTIVE

SELECT 1:

SELECT 1 MEAL:

TURKEY SLICES ROAST BEEF

TURKEY DINNER W/DRESSING

SELECT 1:

W/MASHED POTATOES

MASHED POTATOES

W/PEAS W/FRUIT DESSERT

BREAD

RICE

BUTTER

SELECT 1:

**BEVERAGES\*** 

CORN

MIXED VEGETABLES

SELECT 1:

ESKIMO PIE WHITE CAKE

SZECHUAN BEEF DINNER W/ORIENTAL NOODLES W/ORIENTAL VEGETABLES

WHITE CAKE

AS DESIRED: BREAD

BREAD BUTTER **BEVERAGES\*** 

BUTTER

BEVERAGES\*

\* COFFEE, TEA, JUICE, MILK AND SODA

Note that a comparison of a frozen selective meal and a frozen nonselective meal is listed above. On day 9 the test crew member would choose one entree, one starch, one vegetable, and one dessert from the list. On day 13, rather than choosing individual meal components, the test crew member would choose a complete beef or a complete turkey dinner.

#### TEST METHODOLOGY

### Introduction

The pre-prototype evaluation offered an opportunity to obtain valuable information that would allow for development of a food service system for the Advanced Base concept as well as other analagous situations. The discussion presented in this section will detail characteristics of the test design as well as pertinent information concerning the test.

Three manned test periods were conducted. For purposes of food service operations, all three test periods were considered to be Endurance operations. Test crew members were buttoned-up within the habitat with no outside source of food.

### Procedure

All 10 test crew members were briefed well in advance of the tests on the food service data collection procedures. Procedures for food preparation and clean-up were explained in detail during this briefing. Most of the information presented below was obtained from questionnaires which crew members completed prior to, during, and following each habitat test. Examples of each of these questionnaires appear in Appendix E. The schedule for completion of the questionnaires was described to the crew members and the importance of candid and complete responses was emphasized.

Immediately following the initial briefing the crew members completed the pretest questionnaire. The questionnaire collected demographic information about the crew members, including prior experience in habitat-like environments and their normal meal patterns and food preferences. During or immediately following each meal, each crew member filled out a questionnaire which requested information about how well they liked the food, the human factors of meal preparation and clean-up, and use of kitchen equipment. The final (posttest) questionnaire was administered immediately after each test was completed, and for two of the tests the final questionnaires were completed inside the habitat. This questionnaire assessed the crew members' overall experiences in, and opinions about, the Advanced Base Habitat.

The final phase of data collection was not confined to food service issues. Immediately following completion of the final questionnaire the test crew members were interviewed, as a group, for about 1 hour. Two behavioral scientists from Natick conducted these interviews in a closed room with no spectators. Questions and actual or potential problems were raised for discussion by the group. Topics for discussion ranged from difficulty sleeping and the human factors of the sleeping quarters to problems related to males and females sharing kitchen and bathroom facilities. The nonfood service issues were detailed in technical report NATICK/TR-88/063.

Manned tests were conducted during the following periods:

- 3-6 August 1987, test crew 1 comprised of 4 males;
- 24-27 August 1987, test crew 2 comprised of 2 males and 2 females; and
- 21-27 September 1987, test crew 3 comprised of 2 males and 2 females.

Test Crew Demographics. There were 10 test crew members in all and each test crew consisted of four members. The team leader was the same individual for all tests; however, the other crew members were different for each test. Of the 10 crew members, 4 were female and 6 were male. Six test subjects were married and the others were single. Only two had served in the military. Ages ranged from 25 to 44 with the average age being 29 (see Table 5).

TABLE 5. Test Crew Summary.

Sex/Number		Ag <u>Range</u>	*	Weight ( Range		Height (in) <u>Range Mean</u>		
Male	6	25-44	30	155-196	169	67-74	70	
Female	4	25-33	27	110-136	125	62-68	65	

<u>Test Design</u>. To determine a concept for food service operations for enclosed environments as well as to develop a method for proposing an appropriate mix of food products for the Advanced Base concept, the following test plan was designed:

Food Type: Frozen vs. Nonfrozen

Factors: Selective vs. Fixed (Nonselective)

- A. Nonfrozen Fixed Meal
- B. Nonfrozen Selective Components
- C. Frozen Fixed Meal
- D. Frozen Selective Components

_		
ח	Δ	v

	1	2	3	4	)	Ь	/	8	y	10	11	12	13	14	13	
MEAL																
Breakfast	A	С	С	В	D	В	В	A	С	A	A	D	B	۵	A	
Lunch	D	В	D	D	С	A	С	С	В	D	В	В	A	С	D	
Dinner	В	Α	С	Α	Α	D	В	D	D	С	A	С	С	В	В	

Results will be discussed in the next section along with information gathered in pretest and posttest exit interviews.

In summary, the following types of information were collected:

#### 1. Pretest

- a. Test crew knowledge and/or experience with habitats
- b. Expectations for life in the habitat
- c. General eating habits:
  - (1) Foods (preferences and aversions)
  - (2) Eating schedule
  - (3) Meal preparation
  - (4) Familiarity with food service equipment

### 2. Test

- a. Meal preparation
  - (1) Mode of preparation
    - a. Location of food items
    - b. Ease of use of food preparation equipment
  - (2) Time information
- b. During meal
  - (1) Acceptance of food items
  - (2) Portion size
  - (3) Amount consumed
  - (4) Variety
  - (5) Ease of use of utensils
  - (6) Time to eat
- c. After meal
  - (1) Waste disposal: food and packaging
  - (2) Cleaning of food preparation equipment and utensils
  - (3) Consumption of "snacks" and beverages
- d. End of test
  - (1) Utilities used
  - (2) Waste generation

# 3. Posttest

- a. Ease of use of food preparation equipment, serving equipment, and cleaning procedures
- b. Meal information
  - (1) Overall food acceptance
  - (2) Variety
  - (3) Portion size
  - (4) Frozen vs. nonfrozen
  - (5) Selective vs. nonselective
- c. Identify problem areas and make recommendations for improvements

### **RESULTS**

# <u>Ouestionnaires</u>

Frozen vs. Nonfrozen Food. Mean scores from the posttest questionnaires for all the crew members combined were used to compare the frozen and nonfrozen fcod items. Table 6 shows the cumulative means and standard deviations for each comparison. Mean scores less than 6.0 were compared to a standard of 6.0. Those scores which are less than, but not significantly different from, 6.0 indicate an acceptable rating. Scores of 6.0 or greater indicate a favorable rating (see rating scale in Table 6). Frozen food items were rated higher than nonfrozen items for most of the features shown in Table 6. The test crews rated food quality significantly higher for frozen food items than nonfrozen food items (t(11) = 3.56, p  $\leq$  0.01). The appearance of frozen foods was also preferred over that for nonnfrozen foods (t(11) = 4.53, p  $\leq$  0.01). This preference for frozen foods was also reflected in the ratings for portion size, appearance, flavor, and variety, although these comparisons did not reach statistical significance.

<u>Selective vs. Nonselective Menus</u>. Another important question asked during these tests was whether crew members preferred selective or nonselective menus. Selective menus offered a choice of individual meal components. Nonselective menus offered a choice of two complete meals. Crew members strongly preferred selective menus for both frozen meals and nonfrozen meals  $(F(1,11) = 9.30, p \le 0.011)$ .

Equipment. Data from the pretest and posttest questionnaires were used to determine the percentage of crew members who knew how to operate certain pieces of kitchen equipment as well as the degree of difficulty of actually using the equipment. Table 7 displays the percentage of crew members who knew how to operate five pieces of kitchen equipment prior to the start of the test period. Table 8 shows means and standard deviation of the ease of use for kitchen equipment as indicated in posttest data.

It is clear from Tables 7 and 8 that, the 10 crew members had little difficulty learning to operate unfamiliar kitchen equipment. For example, although only 20% of the crew members knew how to operate an induction cooktop, it was rated as easy to use. Similarly, the trash compactor, which only 30% of the crew members knew how to use prior to the tests, was rated very easy to use. Thus, a lack of experience with the kitchen equipment did not present a problem for the test crews.

Cleaning. Table 9 shows the means and standard deviations for the ease of cleaning kitchen items. It is evident from the Table that all the kitchen equipment was fairly easy to clean. Some crew members rated the floors difficult to clean, although it was not a major problem. The floor had been coated with a non-skid abrasive; however, in retrospect, another easier to clean, non-skid surface should have been used in the food service area.

TABLE 6. Mean and Standard Deviation of Ratings for General Features of Foods and Menu Types - Cumulative Results.

	Fro	zen	Nonfrozen				
Item	Mean	Std Dev	Mean	Std Dev			
Food Quality <sup>a</sup>	7.00	1.21	5.75 <sup>c</sup>	1.60			
Portion Size	5.58 <sup>c</sup>	1.68	5.08 <sup>c</sup>	1.68			
Food Appearance <sup>a</sup>	5.67 <sup>c</sup>	1.44	4.25 <sup>d</sup>	1.91			
Flavor	6.17	2.04	5.92 <sup>c</sup>	1.08			
Variety	5.67 <sup>c</sup>	1.50	5.25 <sup>c</sup>	1.60			
Selective Menu <sup>b</sup> Choice	6.42	2.15	6.67	1.56			
Vonselective Menu Choice	3.92 <sup>d</sup>	1.62	4.08 <sup>d</sup>	1.62			

### Note:

The mean expresses the rating for the general features using the scale below.

1	2	3	4	5	6	7	8	9
Dislike				Neithe	r			Liked
Extremely				like no	r		E:	xtremely
•				dislik	ce			

Mean ratings for frozen foods were significantly higher than for nonfrozen foods.

Mean ratings were significantly higher for selective menus for both frozen and nonfrozen foods.

Mean ratings were not significantly different from the standard of 6.0 for these general features.

d Mean ratings were significantly less than the standard of 6.0 for these features.

TABLE 7. Percentage of Test Crew Members Who Knew How to Operate Kitchen Equipment.

Equipment	Percentage
Microwave Oven	80.0
Induction Cooktop	20.0
Trash Compactor	30.0
Garbage Disposal	100.0
Dishwasher	80.0

TABLE 8. Mean and Standard Deviation of Ease of Use for Kitchen Equipment.

Item	Mean	Std Dev	
Microwave Oven	1.58	0.67	
Induction Cooktop	1.42	0.51	
Sink	1.83	1.59	
Refrigerator	1.83	1.27	
Freezer	1.40	0.70	
Toaster	1.83	0.94	
Dishwasher	2.08	1.00	
Trash Compactor	1.50	0.80	
Garbage Disposal	1.55	0.69	

Note: The mean expresses the ratings for the degree of difficulty:

1	2	3	4	5	6	7	8	9
Extremely	_	_						Extremely
Easy								Difficult

TABLE 9. Mean and Standard Deviation of Ease of Cleaning Kitchen Equipment.

Item	Mean	Std Dev	
Microwave Oven	2.67	1.78	
Induction Cooktop	2.08	1.31	
Sink	2.35	1.22	
Trash Compactor	2.33	1.41	
Floors	5.08	2.97	
Counters	2.42	1.31	
Table	2.17	1.19	

Note: The mean expresses the ratings for the degree of difficulty:

1	2	3	4	5	6	7	8	9
Extremely								Extremely
Easy								Difficult

<u>Time</u>. After each meal, the crew members completed a meal questionnaire that asked for an estimation of the time required to perform certain tasks. Table 10 shows the estimated amount of time the crew members took to perform each task. The results indicate that each task took a relatively small amount of time to perform. An average of 40 minutes was required to complete a meal, from preparation to cleanup after eating the meal.

<u>Problems</u>. Other kitchen problems encountered by crew members are presented in Table 11. Although, no item was experienced often, keeping the floors clean was a problem for most of the crew members. One crew member encountered dirty dishes and dirty glasses every time he used the kitchen, whereas others encountered them less than 25% of the time. The same crew member experienced dirty utensils between 50-75% of the time, but all other crew members encountered dirty utensils less than 25% of the time. No other problem was encountered more than 25% of the time. Insects, dirty pots, and lack of condiments were experienced less than 10% of the time. When questioned further, insects referred to a few fruit flies. Dirty serving counters and dirty tables were encountered less than 25% of the time. Thus, no item was rated as a major problem.

TABLE 10. Estimated Time (%) to Perform Kitchen Tasks - Ommulative Results.

		•	Time (Mirutes)	(v)		ð
Task	05	6-10	11-15	16-20	50 <del>+</del>	Response
Assemble utensils/cookware for food preparation	83.1	8.3	1.3	0.0	0.0	7.3
Assemble ingredients for food preparation	93.0	5.3	0.0	0.0	0.0	1.6
Total food preparation and serving time	21.5	52.1	16.2	6.7	1.3	1.6
Eating time	3.4	33.2	48.3	12.3	1.1	1.6
Cleanup time after meal	69.7	26.7	2.8	0.0	0.0	0.8

Based on measurement of 148 meals, the numbers in the Table are average percent of time required to perform tasks. For example, 83.1% of the time the test crew members took 0-5 minutes to assemble utensils/cookware for food preparation. Note:

TABLE 11. Percentage of Time Test Crew Members Encountered Kitchen Problems - Cumulative Results.

Item	Never	0-10\$	10-25\$	25-50\$	50-75\$	75-100\$	Always
Insects (Fruit Fly)	75.0	25.0	0.0	0.0	0.0	0.0	0.0
Dirty Serving Counter	25.0	50.0	25.0	0.0	0.0	0.0	0.0
Dirty Dishes	8.3	58.3	25.0	0.0	0.0	0.0	8.3
Dirty Glasses	25.0	50.0	16.7	0.0	0.0	0.0	8.3
Dirty Utensils	8.3	66.7	16.7	0.0	8.3	0.0	0.0
Dirty Pots	50.0	50.0	0.0	0.0	0.0	0.0	0.0
Dirty Floors	16.7	33.3	25.0	16.7	8.3	0.0	0.0
Dirty Tables	33.3	58.3	8.3	0.0	0.0	0.0	0.0
Out of Condiments	83.3	16.7	0.0	0.0	0.0	0.0	0.0

Based on measurement of 148 meals, the numbers in the Table are percentages of test crew members who encountered problems. For example, 75% of the test crew members never encountered insects. Note:

Weight and Volume of Food Service Trash. Table 12 summarizes the weight and volume of all food service related trash for each operational test and for the entire test period. Food service trash was essentially packaging material. Plate waste was disposed of via the in-sink garbage disposal; non-food trash was kept separate. The measurements represent compacted trash. The trash generated during the entire test period averaged .44 lbs and .048 ft<sup>3</sup> per person per meal.

TABLE 12. Weight and Volume Summary of Food Service Trash Collection.

TEST	NO.	TO	TAL	PER PERSON	PER MEAL
PERIOD	DAYS	WEIGHT (1b)	VOLUME (ft <sup>3</sup> )	WEIGHT (lb)	VOLUME (ft <sup>3</sup> )
		<del></del>			
1	4	24.4	1.80	. 51	.038
2	4	20.5	2.40	.43	.050
3	7	34.0	4.36	.41	.052
OVERALL	15	78.9	8.56	.44	.048

<u>Electrical Usage</u>. Hamilton Standard monitored electrical power usage in the habitat throughout the entire test period and estimated that approximately 10% of the total single phase power used was related to food service. The resulting estimate of the food service power demand was an average of 4.8 kW per day over the entire test period.

Water Usage. Hamilton Standard measured water used by the food service system through meters attached to the incoming potable water line and to the water feed line for the dishwasher. These measurements are summarized in Table 13. Water required for cleanup and for the preparation of foods and beverages was not measured separately, but should be minimal due to the use of individual pre-prepared food products. Therefore, this amount does not represent a significant percent of the per person requirement noted in Table 13. Potable water usage during test period 2 was significantly greater than usage during both test periods 1 and 3 for unknown reasons.

TABLE 13. Summary of Food Service System Water Usage.

TEST PERIOD	Potable Water (gal/day)	Dishwasher (gal/day)	Total <u>(gal/day)</u>	Per Person (gal/day)
1	26	12	38	9.50
2	47	15	62	15.50
3	25	12	37	9.25

## Posttest Interviews: Food Service Issues

All crew members were interviewed at the conclusion of each test period. The general questions posed concerned Food Management Group instructions, eating habits, and menu items.

The three test crews were in agreement on a number of issues. They considered the food positioning and preparation instructions more than adequate. Most believed that the distance from the storage room to the kitchen posed a problem.

Flexible meal periods were well-received because each crew member had a different work schedule. The three crews indicated that the work schedule often interfered with their regular meal times. No one chose to eat while operating the control console, as this shift kept the crew member very busy. On the contrary, assisting the control console operator was quite boring and most considered this shift a good time to eat. As the work schedule began at 8 AM and ended at midnight, three meals often seemed insufficient. Most would have enjoyed the addition of a fourth meal, especially since exercising often increased their appetites.

Convenience seemed to be a major concern for many of the test crew members. Replating food products for microwave heating was often perceived as inconvenient. They also preferred to minimize cleanup by using a limited number of pots and pans.

The crew expressed different judgements on the quantity of food provided. Although each meal provided enough calories, some felt that there was never enough to eat, while others felt that there was usually too much food. The TMT and F.E. Warren product portion sizes were generally satisfying, whereas the quantity provided in some of the commercial products was usually insufficient.

Additional comments were made on some of the food items provided by Natick. The first test crew stated that most of the TMT items looked and tasted alike. Yet the third test crew was very pleased with the quality of the TMTs. Overall, TMT food acceptance ratings were favorable. Members of all test crews were impressed with the F.E. Warren items.

The crew was generally dissatisfied with the white bread that was provided and indicated a preference for dark bread. They also suggested adding soups, cheeses, fresh fruits, Gatorade  $^{\mathrm{TM}}$ , and more fiber to the menu.

## Posttest Interviews: Behavioral Issues

Conflict Resolution. In each test there was at least some sort of interpersonal conflict. In one case, the conflict was related to communication and cooperation with test engineers on the outside of the Habitat who were monitoring the test crew by both voice communication and camera. By the second test a camera had been installed which permitted the crew members to see the test engineers on the outside. This addition significantly reduced the difficulties between those on the inside of the Habitat and those on the outside in subsequent tests.

In later tests, conflicts arose among crew members primarily regarding use of the audio/visual (A/V) entertainment equipment and use of the bathroom. The conflicts regarding the A/V equipment were usually resolved through discussion of such issues as loudness and type of music played. The one persistent interpersonal problem was related to use of the bathroom by one of the male crew members. He typically left the bathroom door open when he used the toilet and when he showered. Not surprisingly, the women crew members were offended by this practice. However, it is notable that they neither mentioned this to the individual directly nor to the other male crew members. Indeed, the crew member in question claimed not to know that he was doing anything that bothered other crew members. During the posttest interviews it became clear that this and similar types of interpersonal conflicts could be tolerated for the short duration of these tests. What is not clear is what would have happened in a habitat living situation that lasted for a month or more.

<u>Sleeping Quarters</u>. Crew members often commented on the cramped space in the sleeping areas, especially around the top bunks. In spite of an occasional bumped head or shin, all crew members reportedly slept well most of the time. The most frequent positive comment was that the sleeping area was quiet, probably due to its location and to the fact that there was a door between that area and the rest of the Habitat.

Scheduling. During the tests the crews were supposed to adhere to schedules for work, exercise, and recreation. A distinct pattern emerged over the three tests. The test crews adhered to the work schedules very closely. Often those crew members who were off duty would assist those on duty if a task needed to be done which otherwise would have been difficult to accomplish. The schedules for exercise and for recreation were not well followed and were practically ignored by the end of each test.

Food Service Guidelines. The test crews were also supposed to adhere to guidelines established for the food service system (see Appendix C). For example, the only foods that should have been eaten were those selected from the menu on the previous day. The crew members admitted to raiding the storage room or the freezer for items such as cookies, pizzas, and hamburgers. The crew also ignored the guideline that stated meals were to be consumed in the kichen only. They preferred to eat in the recreation room, partly because they found the eating booth uncomfortable.

Finally, the test crews had several recommendations for improving the recreation facilities within the Habitat. For the exercise area, it was recommended that more space be provided, that music be available in the gym area, and that some sort of decor be provided for the gym, especially the walls. In the A/V area, all crew members agreed that a greater variety of taped movies should be provided.

#### CONCLUSIONS AND RECOMMENDATIONS

## Conclusions

Natick has completed the evaluation of the pre-prototype Advanced Base Food Service System. This evaluation proved to be extremely interesting yet incomplete. The short test period did not allow sufficient data collection to develop a definitive picture of a habitat food service system. However, it is clear that individuals untrained in food service will have little difficulty operating a food service system provided the equipment and food preparation requirements are not complex. Results indicate, at least for small numbers of personnel, that it is practical for a food service system to utilize the following.

- Selective Menus
- Individual Prepared Pre-portioned Food Items
- Flexible Meal Periods

#### Recommendations

Recognizing that further efforts are necessary to refine the system, the following recommendations are made:

<u>Food Management</u>. A longer test period is necessary to refine the selective menu concepts and variety issues need to be addressed as a function of time.

- A la Carte costing procedures should be developed to interface with peacetime operations.
- Greater emphasis should be placed on cleaning food preparation and eating surfaces.
- Inventory management requires additional definition. Selection of individual meal components does not require that personnel have free access to food stocks. One person should be designated as the food service manager.
- The food storage area should be adjacent to or within the food preparation facility.

Research and Development. Military food service design specialists should be consulted earlier in the development cycle.

- Packaging F.E. Warren products in microwaveable containers should be investigated.
- A study should be conducted to determine if F.E. Warren facilities should be expanded to include the production of TMTs and other military food used to support unique Air Force mobility requirements.
- Hot and cold beverage dispensers should be investigated for compatibility with the concept.

## REFERENCES

- 1. Departments of the Army, Navy, and Air Force; Army Regulation 40-25/Naval Command Medical Instructions 10110.1/Air Force Regulation 160-95; 15 May 1985.
- 2. Warren, P.H., <u>Psychosocial Accommodations to Group Confinement in the Advanced Base Habitat</u>, NATICK/TR-88/063, U.S. Army Natick RD&E Center, Natick, MA 01760, September 1988.

# APPENDIX A.

Summary of Serviceware, Utensils, and Housekeeping Costs

TABLE A-1. Serviceware List.

TAILON	SIZE	CUANTITY	ERAND	est cost <sup>d</sup>	TOPAL
SERVINGWARE					
PLATES, LARGE <sup>A</sup> PLATES, SMALL <sup>A</sup> BOWLS DOMES <sup>C</sup>	100MR 1250MR 500W 1000W	2 DZ 2 DZ 2 DZ 1 DZ	CAMERO <sub>D</sub> CAMERO <sub>D</sub> CAMERO <sub>D</sub>	\$192 120 144 96	\$552
BEVERAGE SERVICE					
CUPS TUMBLERS <sup>C</sup>	770CW 1200CW	2 DZ 3 DZ	CAMBRO CAMBRO	48 72	120
CUTLERY <sup>e</sup>					
FORKS KNIVES, SERRATED SOUP SPOONS TEA SPOONS TRAY, CUTLERY	6" 6" 6"	3 DZ 3 DZ 2 DZ 3 DZ	INSTITUTIONAL INSTITUTIONAL INSTITUTIONAL INSTITUTIONAL	, 18 , 18	75
MISCELLANEOUS					
NAPKINS NAPKIN DISPENSER SHAKER, SALIT/PEPPE CONTAINER, SUGAR	3.5" X 7' 3.5" X 7' R			20 6 10 6	42
DISPOSABLES					
CUPS, PAPER, HOT STRAWS, WRAPPED TOOTHPICKS, WRAPPE	10 OZ 8" D	1 CS 1 BX 1 BX		12 2 2	16
TOTAL					<b>\$8</b> 05

a heige 133
b clear 152
c minimum order 4 DZ
d list cost, usually discounted
e commercial grade

TABLE A-2. Cookware/Utensil List.

<u> </u>	SIZE	CUANTITY	BRAND	EST COST
CAN OPENER, MANUAL RNIFE, PARING CUITING BOARD, PLASTIC FUNNELS MEASURING SPOONS MEASURING CUPS, CLEAR MIXING, PAN, CLEAR PADS, HOT PITCHER, PLASTIC SPATULA, RUBBER SPATULA, METAL SPOON, SOLID SPOON, SIDITED SHEARS, KITCHEN STRAINER, PLASTIC THERMOMETER TONGS TIMER	SMALL 3" 10" X 12" SMALL  1 CP 8" X 8"  2 QT SMALL 8" X 1 3/4" BLADE 12" 12" 7" LARGE INSTITUTIONAL 6"	4 EA 8 EA 1 EA 2 EA 2 SETS 2 EA 1 DZ 2 EA 3 EA 2 EA 2 EA 2 EA 2 EA 2 EA 2 EA 2 EA	PYREX	\$20.00 24.00 12.00 2.00 2.00 15.00 8.00 20.00 8.00 4.00 9.00 3.00 4.00 6.00 20.00 4.00 20.00
	COOKWAR	E		
POT POT POT KETTLE WRAP, PLASTIC TOTAL TOTAL	1 1/2 QT 3 QT 12 QT 2 QT	4 EA 2 EA 2 EA 1 EA 12 EA	REVERE REVERE REVERE TRIGGER	\$140.00 80.00 100.00 30.00 48.00 \$398.00

## \* COMMERCIAL CRADE

TABLE A-3. Housekeeping List.

TWOM*	CUANTITY	est cost
BROOM UPRIGHT, CORN	2 EA	\$10.00
BRUSHES, KITCHEN	4 EA	6.80
DISHDRAIN, RUBBER	1 EA	5.00
DISHRACK, RUBBER	1 EA	4.00
DRAINBOARD, RUBBER	1 EA	5.00
GLOVES, RUBBER	1 DZ	12.00
MOP/WET/DRY	3 EA	15.00
MOP PAIL/WRINGER/CASTERS	1 EA	30.00
PAD, SCOURING	1 DZ	12.00
PAN, DUST	2 EA	10.00
SOAP, LIQUID, HANDWASHING	1 DZ	12.00
	1 DZ	12.00
SPONGES	2 DZ	19.20
TOWELS COUNTER	2 114	27120
TOTAL		\$153.00

\*COMMERCIAL GRADE

APPENDIX B.

Menu Nutritional Analyses

TABLE B-1. Nutritional Analysis of Primary Menu Selections.

GRAMS/ SERVING	227. 1899. 1899. 1899. 1899. 1899. 1899.	184. 50. 244.	326. 170. 121. 244. 5.	
KCAL	1537. 1537.	25.55. 25.55. 25.55.	28. 1555. 155 28. 1555. 155 28. 1555	32%. 92. 3600.
CARRO	32 00 00 44 32 4 50 00 00 00 00 00 00 00 00 00 00 00 00	48.0 16.0 76.0 16.9	27.28.82.27. 27.28.62.27.	342.3 76.1 450.
<b>2</b> . \$	2.185 39.		essersi	2.2
Z IAC	. 44468444645		1.7 1.3.7 13.7 65.	18.8 90. 21.
22 \$	. 82 1.98 4 1.88 4	454K°	85555	2.76 145. 1.9
<b>= \$</b>	82.589.58	7.22	4 to 00 1 5	2.89 180. 1.6
ပ ဋ	, , , , , , , , , , , , , , , , , , ,	ું જ્યું જ		. 40. 60.
Vit A	976. 3651. 1945. 1676.	327. 342. 1269. 25.	21,55. 21,55. 21,55. 4.5.	11501. 230. 5000.
	# \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	5×65×6	Recipies 5	398. 114. 350.
× 2	25. 13. 13. 13. 13. 13. 13. 13. 13. 13. 13	342. 351. 694.	35. 37. 37. 37. 37. 37. 37. 37.	3262. 174. 1875.
ž	13.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00	.2017. 7517.	36.5. 36.5. 36.5. 36.5. 36.5. 36.5.	55 <b>01.</b> 90. 6120.
`				
هـ ۽	5 19 3 5 19 19 19 19 19 19 19 19 19 19 19 19 19	86. 36. 31.	323. 99. 88. 277. 102.	2744. 343. 800.
	55.55 58 58.55 58.55 58.55 58.55 58.55 58.55 58.55 58.55 58.55 58.55 58.			
	E GEORGE			_
PROT	8. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.		1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	150.8 1 150.8 1
	9 125. 12. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.			
ALYSIS April 87 BREAKEAST, LUNCH, 1 DINNER ITEM	AL IT ID. BITE SIZE IDER, MRE	N3ZKBW	NT JTCH	
HEMU AMALYSIS DATE: 1 April 87 DAY: 1 HEALS: BREAKEAST, LL	EREAKFASI PEACHES, INI CEREAL. HOI OMELEI, CHEËSE, INI HOUGHNUIS, PONNERED, BITE SIZE HILK UMI COCOÀ REVERAGE PONDER, MRE RUITER SUBIGIAL	LUNCH LUNCH PIZZA, CHEESE, FRO PUBDING POF, EROZE MILK, UHT	DINNER WINGOOLES, THE TUNN WINGOOLES, THE PERSON CANNED PURDING, ENTERSCOT RIEAD, FROZEN MITK, UMT SUITER S	TOTA', 2 OF HRDA HRDA **

\*Military Recommended Dietary Allowances. For water requirements, AFR 160-95 recommends a minimum of 1 milliliter of high levels of energy. Even in cold climates, heavy physical activity with sweating in insulated clothes will increase water needs. In addition, diets high in salt and protein will increase water requirements. water per calorie expended. However, water requirements may increase 50 to 100 percent depending on hot climate and/or expending

TOTAL Z OF

%%%%% %%% %

SERVING SERVING 236. 244. 244. 236. 277. 277. 277. 277. 277. 276.

NEMU AMALYSIS DATE: 1 April 87 DAY: 3 MEALS: BREAKFAST, LUNCH, 8 DIMMER

GRAMS/ Servins	250. 189. 177. 76. 244. 43.	27.55.55 2.45.55 2.45.55	365. 244. 5.	
	1264. 1959. 1959. 1959. 1959.	255. 255. 139. 33.	# 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	3230. 90. 3600.
CARBO	23.00 128.00 30.00 30.00 30.00 30.00	19.5 12.0 12.0 138.5 30.8	43.0 12.0 93.4	370.5 82.3 450.
<b>%</b> &	38.28.38.38.88.88	8484688823	දය <b>සුපස</b> ී	4.18 190.
NIAC E	Nici 4800004	66.000000000000000000000000000000000000	37. 15.	25. <b>6</b> 21.
2 2	56.25.4.1.86.88	65.55.55.55	434886	3. <b>%</b> 161. 1.9
<b>2 2</b>	1.33 1.33 2.04 1.38	Sieseises:	:::08£4.	3.25 203. 1.6
ပ နီ	3.0000 B	4.4.000.64	<u> </u>	386. 66.
91t A 1.U.	28 28 20 00 00 00 00 00 00 00 00 00 00 00 00	265. 1065. 43. 1342. 1870.	34.0 55.4.0 12.4.0	6107. 122. 5000.
<b>E S</b>	170.38	48.157.504.8	67. 17. 32. 116. 37.	437. 123. 350.
~ <b>E</b>	905. 115. 331. 493. 1445.	393. 114. 152. 351. 1531.	. 35 - 55	3429. 183. 1875.
ž E	. 1986. 1986. 1986. 1986. 1986.	360. 360. 69. 69. 133. 133. 1610.	1068. 385. 132. 1621. 26.	5216. 85. 6120.
<b>3</b> E	21.46.080.8	4.004E.00E.	4.4.00m	15.4 86. 18.
ఎ. డ్లా	37. 108. 23.74. 198. 198.	2	237: 301: 38:	168¢. 31¢. 80¢.
E E	5.7.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5	50 138 138 138 138 138 138 138 138 138 138	544 238 527 527	1431. 179. 840.
FAT 3	. 1.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	7.000 000 000 000 000 000 000 000 000 00	12.00.00 4.00.00 4.00.00 7.40.	143.4 162.4 140.
PROT 3		Hadinan &&	00 00 00 00 00 00 00 00 00 00 00 00 00	116.7 116.7 100.
H20	22. 163. 173. 173. 174.	25.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.	27. 27. 23. 13. 13.	1844. 51. 3600.
ITEM	MEAKERS JUICE, GRAPEFRUIT, ASEPTIC JUICE, GRAPEFRUIT, ASEPTIC CEREAL, WOT GATMEN BREAD, FROZEN MILK, UHI COCOÓ REVEKAGE POWDER, MKE PURTAL 2 DE ARDA	LINCH FRIED, F.E. MARKEN FISH, FRIED, F.E. WARREN REGNS, GREEN, F.E. WARREN FIE APPLE, F.E. WARREN RIEGO, FROZEN FULL APPLE, F.E. WARREN FULL APPLE FULL A	DINNER STEAK, SALISHURY W.POTATO, CORN, DESSERT, EZN RREAD, FROZEN HILK, UNT RUTTER SUBTOTAL Z OF HRIA	TOTAL 2 OF MRDA MRDA

MENU AMALYSIS
DATE: 1 April 87
DAT: 5
NEAKEAST, LUNCH, \$ DIMMER

SERVING 28. 28. 29. 57. 5.

184. 50. 244.

25.22.25. 25.22.25. 5.45.

!	X	H20	PPOT	FAT	ت	.د	i.	ź	×	£							CARRO
		6	6	6	e e	£	€	Ē	£	£					_		•
æ	KEAKEASI Hite Gaapefaiit, aspric	305	.:	L.	G	37.	2	3.	405	£3.							0.0
, – .		-:	C4 <del>-4</del>	o	က်ကို	:::: :::::	<b>∡.</b> ∾.	88	<del>,</del> 8	٠ <u>٠</u> ٠							;;;
<u>.</u>	SAUGATE FROZEN SAUGATE FROZEN TIN THAT	8.	9.53 5.53	ညီထ ကော	388.	e E	<b>*</b> .0.	3.55	333.	ه د ا		ونئن	<b>.</b> 69	? <b>=</b> :	≟i.	= <b>:</b> 2:	25.05
. <i>-</i> a	COCCOA REVERAGE POWDER, MRE	-:-	် ထင်	~ ⇔ • • •	æ. ⊶		مُن	214. 46.	1						•		9 9
, ~	SUBTOTAL 2 OF MARIA	508. 14.	31.6	24.9 24.9	.03 .03	જે	7.5 7.5	1592. 26.		34.					•		
⊒~ <b>"</b>	UNCH PIZZA, CHEESE, FROZEN	95. 29.	E.C.	3.0	375.		.0.	328. 100.	342	43.	927.	oiri					00.0
- <b>-</b> -	TOUR WAS TOO! TROUBLE W	37.	3.7.5	အ လုံးပဲ ဂ ဝ င	8538	 8	).3°		96. 7.	: 1 <del>8</del> 53	1269.		522	-6.95 -6.05	10.0		76.9
- <u></u>	INNER CON CARME, IMI	213.	75.7	4.0	83		80 C.	1493. 620.	1405. 150.	338	ંં	ંં					22.5
	KRUET DIKS. VEGETABLES, MIXED, CANNED FRUIT MIX. THI	<u> </u>	10,0	ורי גיי גייניי	:: ::		ورد	33.	25 gg	دنود	1010.	٠'n٠.		~			0.4 g
	ŘŘEÁG, FŘÓZEM MILK, UHI	213.	စ်လ စီလုံ	ເາ ຜູ້ຄວິດ	. 38.4 - 38.4		joi	122	::- :::		342.						22
	RUTTER SUBTOTAL I DE MRUA			20.00 20.00 20.00	531. 66.		15.8 93.	96.65 65.65	2 <b>493.</b> 133.	158. 45.	9699.	22.2				<b>.</b> .	23.2
<b>.</b>	TOF HRA	1742.	130.1	160.8	1677.	1339	21.6	5702. 33.	4722.	369. 106.	14165. 284.	166.	3.30	3.18 2 168. 1	•	222.	33.2 35.2
Æ	HRUA	3600.	100.	140.	R90.	80ý.	<u></u>	6120.	1875.	350.	2000.	3			21.		120.

HENU AMALYSIS BATE: 1 April 87 DAY: 6 HEALS: BREAKFAST,	ALYSIS April 87 6 PREAKFAST, LUMCH, 8 DIMMER					IABLE		B-I. (Cont	out.d	_					
PERKERST		65 E	<b>264</b>	FAT 3	<u>.</u>	ڇ ڇ	5 E	£ £	~ <b>E</b>	<del>ఓ</del> ఓ	vit A I.U.	ပ ဋ			<b>Z</b>
PEARS, INT OMELET, CHEESE, POPTARTS	141	180.	2.4.5.	55.35	:%; :,%;	2 <mark>4</mark> 5.	יים איני מישימי	1382.	313.	39:	3651.	40,4			C4
MILK, UNT COCOA BEVERAGE POWDER, MRE SUBTOTAL Z OF MREA	POWDER, MRE	213. 1. 621. 17.	თ.ს.ზ. ზ.ა. ზ.თ.∡. ∡.	8 7 %;	288. 63. 116.	138. 198. 156.	0 BC	121. 1814. 30.	351. 1443. 77.	ణ <u>్ణ</u>	342. 2345. 6938. 139.	98°			<i>€ − −</i>
FRANKS, THT FRANKS, RAKED, CA PEACHES, THT PEFACHES, THT	ANNED	22. 27.	6.9	20 G 80 G 80 G	స్ట్రాజ్హ్హ్హ్హ్హ్హ్హ్హ్హ్హ్హ్హ్హ్హ్హ్హ్హ్హ్హ	19.00 10.00 10.00	4.9.	1001. 817.	95.47 95.	<b>88.</b> 4.7.	376.	9449			24 TH
AUTER SURTOTAL SURTOTAL SURTOTAL SUBTOTAL SUBTOT		632. 18.	3. % 5. % 5. %	80.50 80.70 80.70		628. 79.		33.65	351. 1202. 64.	<sup>3</sup> °5₹	1573. 1673.				₩.
FEEF F.	E. WARREN F.E. Harren Ren /Frosting, F.E. Warren	120.	8 m - 0.4	16.3 5.9 9.9	86893	318. 75. 126.	4 . 14 @ 0 0 N a	5.55 5	39. 197.	## # # Z	265. 120. 120. 0.	<b>⊙</b> ₹500	=::%==	ಕ್ಷಪ್ತ <b>ಕ್ಷ</b>	- F11mg
MILKE UNI SUSTOTAL Z OF HELD		213. 1. 663. 18.	66.30 6.00	യപ പ്രയ പ്രത്യപ്	285. 1. 490. 61.	227. 199.		<b>∺</b>	351. 1611. 86.	င္ကုံငင္ကုန္က	342. 155. 2011.	స్టర్లు			<b>Q.</b>
TOTAL Z OF HRDA		1916. 53.	158.9 158.3	134.4	1831.	2728. 341.	24.4	5652.	<b>4257.</b> 227.	412.	10622.	18. 17.			2.2
TRD4		3600.	100.	140.	800	800		6130.	1875.	320.	2000	3			~

F. Single Single

MENU AMALYSIS
DATE: 1 April 87
DAY: 7
MEALS: PREAKFAST, LUNCH, 8 DIMMER

GRAMS/ SERVING	• • • • • • • • • • • • • • • • • • • •	25.55. 5.56.	24.54. 54.54.	
-	14.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.	\$ 50 00 m 8 m 8 m 8 m 8 m 8 m 8 m 8 m 8 m 8	200 80 80 80 80 80 80 80 80 80 80 80 80 8	3527. 98. 3600.
CARR	7188 30:00 0	12.00 18.00 12.00 18.00	84.088.1 4.04.00.00	370.8 82.4 450.
92.5	2000 100 100 100 100 100 100 100 100 100	<b>ඉදියිසි</b> මුම් දී	<u> </u>	4.32 1%.
¥1 %	מינים בינים פיניי	2 - 23 800 - 30 800 - 30	87.28.200.1	22.9
	55,886	£555±88€€.	4555±82°	2.69 142. 1.9
	2.55.1.55.1.55.1.55.1.55.1.55.1.55.1.55		450000054	3.29 205. 1.6
	, # 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		రాస్త్రం అంటేల్లో	244. . 244.
Vit A	See	8000 E 500 E	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	3897 198 5900
₹.₹	1.00 S.	7.¥7.8°0.8°€	5,5,5,5,5,5,5,5,5,5,5,5,5,5,5,5,5,5,5,	♣42. 126. 350.
× 2	160 13.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5	625. 90. 351. 1057.	35. 63. 35. 91. 91.	3569. 190. 1875.
7 E	1382: 1382: 1735: 2367: 39:	890 100 100 100 100 100 100 100 100 100 1	1985. 1985. 1985. 33.	5993. %. 6130.
e E		200004	6040004	19.3 107.
<u>ه</u> و	32. 704. 198. 198.	327.28	329 99. 721 123.	2348. 294. 800.
€ 3	\$45555 \$45555 \$455	268 368 1.88 46.	4444	179 <b>6.</b> 225. 800.
FAT		ထိုင္လာန္အေလ လိုမ်ိဳး ကဝန္ကာရာစုတဲ့	บัฐแตกษ์ กับจะกัฒชะ	123.7 88.3 140.
Prot	သည်သည်တွင်း မြိမို ကောင်းသည်တွင်း မြိမို့ ကောင်းသည်တွင်းသည်တွင်း	86.39 6.39 6.38 6.38 6.38 6.38 6.38	డ్ బాబాదాలు ఉంది బాబాదారాగు ఉంది.	161.2 161.2 100.
420 620	. 58	153. 133. 134. 135.	247. 144. 3. 27. 27. 213. 636.	1 <b>897.</b> 53. 3600.
ITEM	RREAKFAST GRAFEFRUIT SECTIONS, CAMMED CEKEAL, HOT, DATMEAL ONELET, CHEESE, THT CWF. COFFE HILK, UHI COCOA MEVERASE POWDER, MRE SUTTER	LUNCH SOLE IN WINE SAUCE W/FETTUCINE, BROCCOLI, ETH PUDDIMS POP. FREAD, ENDLEN HILK UNT FUITER SURTORL SURTORL	DINNER WADDLES, THI FLAS CANNER COOKIE BAR, PEANUT RUTTER, CHOCOLATE COVERED RESAL, FROZEN MILK, UHT RUTTER SUFTER SUFTER SUFTER SUFFICEL	TOTAL Z OF MRIA MRDA
		46		

£ 25 25 E

Ž Ž \$ 78

\$45.55 \$4.55

MENU AMALYSIS PATE: 1 April 87 DAY: 9 HEALS: PREAKEAST, LUNCH, & DINNER

GRANS/ SERVING 28. 28. 170. 344. 43.

FAT C3 P	23. 55. 25. 25. 25. 25. 25. 25. 25. 25. 25	5.6 5.9 40. 116. 3. 5.6 6.6 5.4 4.1 6.1 41. 175. 13. 6.5 5.6 6.6 5.7 4.2 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5	4.6 51. 296. 6.7 37. 75. 19.0 99. 76. 19.0 99. 76. 3.3 1.4 546. 855. 36.7 68. 107.	140.3 1575. 2416. 100.2 197. 301. 146. 800. 800.
Fe Na	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	42: 2.0 913 965. 116: 3.9 620. 150. 42: 2.5 401. 161. 179: 3.2 302. 488. 74: 1.9 385. 880. 74: 1.9 385. 880. 1: 0 46. 150. 1: 0 46. 150. 1: 0 46. 150.	7.8 1.3 1.3 1.3 1.3 1.3 1.3 1.3 1.3	22.8 6174. 127. 191.
-* \$2 6€	ခွဲက် <b>ဝ</b> ံမှုတ်လည်း	55. 62. 4665. 63. 4665. 63. 64. 73. 73. 73. 73. 73. 73. 73. 73. 73. 73	1380 33.7.5.1.34.88 40.83.2.2.2.34.88	
8 2 2	1.33		855699999	186. 3.61 3 311. 226. 1 60. 1.6 1
NIAC P9	3.56.93 3.66.9	20. E	/ 4.0 / 4.0	3.26 39.9 5.55 172. 190. 252. 1.9 21. 2.2
CARRO	23.00 20.00	-	19.2 19.2 19.2 27.3 18.4 12.0 12.0 12.0 12.1 125.1 14.1 14.1 17.8 13.0 13.0 13.0 13.0 13.0 13.0 13.0 13.0	558.9 4002. 124.2 111. 450. 3600.

326. 1399. 170. 227. 244. 5.

TEMPOR DEFENDING FORCES OF THEMPER	ІТЕН	PEAKEAT PEAKS, THI	LLET, CMESE, TMI E, COFFEE	J. UHI OM REVERAGE POWNER, MRE TER	FIGUAL F NKIN H	BEEF, CLASSIC CASSEROLE, FROZEN PIE, PEACH, E.E. WAFREN PREATH, FROZEN	HILK, UHT RUTTER	NETOTAL F. M.C.A T. C.	VEAL PARMESAN W/FETTUCINE, VEG, DESSERT, FZN BREAR, FROZEN MILK, UHT	VITER SUBTOIAL OF HRM	TOTAL Z 'E MPDA	нрга
	55 c	180.	;;;;;	:: :	63 <b>8</b> . 18.	250.	213.	558. 16.	258.	-¥3. -¥.	1695.	3600.
	PROT	ئ, ائ	₹ F3	ຫຼະ ກາດວິດ	<b>%</b>	8. t. q	8 8.0	<b>3.</b> 55	21.2 9.5 3.5	% % % ***	138.0 138.0	186.
	FAT	٠,	ກຸດ ພ້ອ	0 / r	3.5.	4 100		52.9	5.40 €40	တ <b>ု</b>	152.5	139.
	<u>.</u> 2	· =		မွ်း <del>ဖွဲ့</del> ~	934.	13.	. 1. 1.	, <u>e</u>	115. 288.	. 88. S8.	1786.	900.
	۵. ۵	£ 3		138.	146.	2.4.5	227.	346. 43.	227.	301.	1793.	800.
									-60			
		r 13	1382.		33.5	381.	ម្ចីម៉ូ	2478. 40.	1.655 4.655	<b>46.</b> 1667. 27.	6105. 100.	6130.
	≈ 2	: E	313.	32]. 433.	1349.	212.	321.	1 <b>366.</b> 73.	35.50	- <b>:</b>	3147. 168.	1875.
	₹ 8	<u> </u>	9.0	င္ကန္က်င္	117.	19.	င်္ကခ	х::	32.23		338. 97.	320.
	Ust A	. 0	3651.	. 345. . 345.	7136.	2996. 1037.	342.	4530.	342.	977. 20.		
									~°°		123.	_
	<b>æ §</b>	. S		÷5.5	13.5				25.65		3.07	
				<b>∓</b> =:8					ಜನಕ		2.98 1	
		_		ui Lie	••			_	No.		18.7 3. 89. 17	_
	22 2	8	÷8:	ខ័ដទ	96.	888	នខ	80	<b>ន</b> ន់នះ	889	3.95	

GRANS/ SERVING 3227. 326. 70. 244. 454. 454. 5. 244. 5. 244. 5.

S DIMER	
LUNCH,	
MENU AMALYSIS [MTE: 1 Apr.1 87 [MY: 1] MEALS: RREAKFAST,	

		REAKFAST GRAPEFRUIT SECTIONS, CANNED DARLETA, CHEESE, THI	TUPLERIS TOUGH WEVERAGE POWDER, MRE SENDIAL SENDIAL	PROMES, THI PROMES, THI PEACHES, THI PROMES, THI PROMES, THI	2.	INMER LIMA WANDOULES, THT EAS, CANNELL EARS, THT	<b>2</b> 3		
Š	2 0	207.	18. 18.	52. 173. 10.	213. 1. 19.	247. 144. 180.	213. 813. 23.	2103. 58.	3600.
PEOP		7.4.5	ເພດເກີນ ເກີດຄວາມ			ر. درهان	က္ က က တိုင္လ က တိုင္တြင္	156.0 156.0	100.
147		15.2	80.75 20.00	8000000	. 35.73 1.08 1.08 1.08	رة دريني	ပရထယလ်ဝါ <del>နေ</del> က်စာက်ယ	122.1	140.
٤	S &	ક દું	286. 68. 13. 13. 13.	က်ဆိုင်းလိုရ	288. 451. 36.	:::: :::::::::::::::::::::::::::::::::		1835.	.008
				203 23 23 23 23 23 23 23 23 23 24 25 25 25 25 25 25 25 25 25 25 25 25 25	<b></b>				
				401,00					
				1001. 617. 5. 175.					
				247. 295. 89.					
-				8 4 5 C			- <del></del>	468. 1 134.	350.
				9369			<u> </u>		
				944.99					
				448ija					
				#2855				_	
	-			5885					
•	€.	500	დ <u>ი</u> ნ.	000000	1000 ·	2266	2000	ያ.•	Cá

KCAL 628. 1255

GRAMS/ SERVING	25. 25. 25. 25. 25. 25. 25. 25. 25. 25.	2227.7.5 5.4.5.7.7.5.	\$\$\$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	
KCAL	35.75.85. 35.45.85. 35.45.85.	25. 35. 35. 35. 35. 35. 35. 35. 35. 35. 3	277.7. 277. 285. 33. 33.	3916. 109. 3600.
CANDO	23. 88. 12. 13. 13. 13. 13. 13. 13. 13. 13. 13. 13	23.481 B5 21.64.6627	22.24 22.25 35.40 35.40 35.40	47.3 99.4 450.
<b>%</b> &	1.16 1.16 107.	4682E85E	84268847	233.
SE SE	מיישיוייסס ל	17. 1. 18. 4. 6. 8. 4. 6. 8. 4. 6. 8. 6. 8. 6. 6. 6. 6. 6. 6. 6. 6. 6. 6. 6. 6. 6.	64-184-4-1	27.2 130. 21.
22	5.28232	26654624	3232525	3.18 168. 1.9
<b>2 S</b>	1.33	5 <u>8</u> 8558888	8555585%	3.45 216. 1.6
က ဋ	ရုံဝဝဝဂဏ္ဍဝမ္ <u>ခ</u> ုဂ္	ookokoki	e como o como	162. 270. 60.
Vit A I.U.	136 98 98 98 98 98 98 98 98 98 98 98 98 98	1010. 1010. 342. 155. 1507.	735. 120. 1349. 1349.	7686. 154. 5000.
₹ €	13. 13. 133. 38. 38.	8.6.0.5.6.98 8.6.0.5.6.0.88	۲۰۲ü۰۳۶	375. 350.
≈ <b>2</b>	164 164 164 164 164	1405. 150. 304. 351. 2291.	267. 1157. 33. 43.	4750. 253. 1875.
* 6	1386. 1386. 1396. 1396.	1493. 630. 2669. 2669.	802 1769 1666 1666	58 <b>67.</b> 96. 6120.
등 문	10.40.080n.3	8.5 7.9 1.9 14.9 83.	2.7000	24.0 133. 18.
· - <b>g</b> ·	208. 208. 774. 198. 198. 105.	237. 277. 277. 277. 104.	227. 227. 507. 63.	2177. 272. 900.
2 £	989 - 880 - 880 - 880 - 880 - 880 - 880 - 880 - 880 - 880 - 880 -	89. 13. 13. 50. 50. 62.	95 Jan	1446. 181. 300.
FAT 3	40000000000000000000000000000000000000	40	๛ ๛เรเนต เก๋รู ๘ เหตุ ๔ เหตุ ๕ เ	174.1 124.3 140.
PROT 9	1.61.03.88.0.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.	6.5 6.5 8.5 6.7 7.49	matu an Ses matanan Ses matanan	144.6 144.6 100.
H20	<b>5</b> 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	213. 141. 181. 27. 27. 23.	227. 277. 289.	1931. 54.
ITEM	THILE, GAMPERNIT, ASEPTIC EGSS, SCRAMBLED, FROZEN SAUSAGE, FROZEN MILK, UMT COCAÀ BEVERAGE POWDER, MRE NUTTER SURTOTAL SURTOTAL	SILE ON CARNE, THT RICE DRI FRUIT HIX, THT BREAD, FROZEN HILK, UHT BUTTER SUFFOTAL Z OF HRDA	SHEEF PEPPER STEAK W/PICE, FROZEN CORN, F.E. WARREN CAKE, CHOCOLATE W/FROSTING, F.E. WARREN REFAB, FROZEN AILK, UMI BUTTER SURTOTAL Z OF MRDA	TOTAL 2 DE MRDA 1880A

FIST TABLE B-1. (Cont. d)  FROT. LINTUR, & DIMMER  HOD PROT ENT C3 P FE N3 K N9 WILL C N1 R2 NIME N5 CARPO KCA  H. 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9		GRANS/ SERVING	227 326. 54. 54. 54. 54.		326. 139. 170.	227. 76. 244.	•	326. 5. 5.			
TABLE B-1. (Cont. d)  187  187  187  187  187  187  187  18		KCAL	¥6.55.55.45	8	£8333	25.55 25.55	8.8.	<b>6</b> 888	¥;::	3942. 109.	3600.
TABLE B-1. (Cont.'d)  187  187  187  187  187  187  187  18		CAIRO 3	#887.00 6.22.00 6.00 6.00 6.00 6.00 6.00 6.0	29.1	65.13	2.88 2.45 2.45 2.45 2.45 2.45 2.45 2.45 2.45	64.0	38.0	93.4 20.8	512.2	\$20.
TABLE B-1. (Cont. 'd)  1 87  REST, LUNCH, & DIMER  REST, THT  222, 41.4   5.3   11.   15.   12.   13.   13.   13.   14.   13.   14.   13.   13.   14.   13.   13.   14.   13.   13.   14.   13.   13.   14.   13.   13.   14.   13.		<b>%</b> £	83. <del>7.</del> 83.83	130	<b><u> </u></b>	<b>ଟ</b> ଥିଲି ହ	62.	នឧនខ	86	223.	23
TABLE B-1. (CORE 'd)  187  TABLE B-1. (CORE 'd)  TABLE B-1. (CORE '		E S	uusiuus		3.6	iviøuie	26.3 97.	4. 2	32.	30.4 145.	21.
TABLE B-1. (Cont.'d)  187  187  187  187  187  187  187  18		22	SE144189	.: ::	યુંલ્ફ	;;; <b>;</b> ;;		¥;;±8	8.4	2.94	1.9
TEAST, LUMCH, & DIMMER  HZO PROT EAT C3 P FE Na K M9 UILA  9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9		<b>z S</b>	ន់ប្រភព្ភម្ភិន	122	6.58.5	85.65	86.4	85.68	3.46	3.28	1.6
TABLE B-1. (CONE' d)  1 87  1		ပ န္ဓ	ઌ૽ઌ૽ઌ૽૽૽૽ૢૢૢૢ૽૽ઌ૽	96	omor	.000	228	90 40	322	140.	99
TABLE B-1. (CONTY OF TABLE 187). (CONTY OF T		Vit A I.U.	3651.	143.	4665 28 0.08		6238.	342.	3486.	16 <b>818.</b> 336.	2000
TABLE B-1. (CT   187)  FRAT, LUNCH, & DINNER   H20   PROT   FAT   C3   P   Fe   N3   N3   N3   N3   N3   N3   N3   N	(p	₹ ₹		3,%	ಡೆ. ಬೆಟ್ಟಕ್ಕ	32.25	5;;	92.20	44	3%. 113.	32
TABLE B-1. O  TA	Cont	∼ <b>દ</b>	313.	77.	965. 150.	33.88	2238. 119.	351.	1006. 54.	<b>4689.</b> 250.	1875.
FROT, LUNCH, & DIMMER  FRAST, LUNCH, & DIMMER  HZO PROT FAT C3 P P P P P P P P P P P P P P P P P P	,	2 5	. 485555 48555 48555 4855 4855 4855 4855	31.	113. 620.		2791. 46.	385. 122.	1662.	6346. 104.	6120.
FEST, LUNCH, & DINNER  FEST, LUNCH, & DINNER  HZO PROT FAT C3  1805 .5 11.  1805 .5 11.  1805 .5 11.  1805 .5 11.  222. 41.4 15.3 535.  1310 3.8 .5 13.  1400 3.8 .1  1505 .5 11.  1700 3.8 .1  1805 .5 11.  2105 .5 11.  2110 3.8 .1  2110 3.8 .1  2210 3.8 .1  222. 41.4 15.3 86.  2331 10.3 41.  2410 3.8 .1  2522 4 .1  2532 7 14.7 59.  2543 30.0 116.  2554 11. 108.  2562 4 .3 76.  2675 11.  2785 6.6 3.8  2796 6.5 3.8  2893 6.0 3		ទីឌី	နှင့် ကလေးဝတ်ထွင်	κ. <del>-</del>	0,000	الماليات الماليات	13:7	W. D. O. C	₩.	26.2 146.	18.
ST   187   187   187   187   187   187   187   180   187   187   180   187   187   180   187   187   180   187	TABL	<u>ه</u> و	704. 198.	1197.	427. 6.	<u> </u>	1072. 134.	27.	 	321.	300
ST		<u> </u>	: ::::::::::::::::::::::::::::::::::::	728 116.	g; œ; ;	5.4.4.8. 5.4.4.8.	578.	108. 64.	. 55. 5.	1966. 246.	900.
1 87  FRAST, LUWCH, & DINNER  H20  H20  H20  H20  H20  H20  H20  H2		FAT		30.0	14.7	ישניים. קעוידיים	33.1.8 33.6.1.8	1.7 8.5 4.5	35.55 66.83	114.9 82.1	146.
IST  FRAST, LUMCH, & DIMMER  EESE, THT  SAUEE  BY, CANNED  SAUE  SAUE  SHICK FROZEN  TEN  TATO, PEAS, DESSERT, FROZEN		PROT	Aunus Naunus	<b>₹</b> ₹	6.1	64 - 300 4 - 300		05 6.00 6.00	98.95 96.05	148.1	100
NEWL AMALYSIS  DATE: 1 April 87  DAY: 13  MEALS: RREAKEAST, LUMCH, & DIMMER  ITEM  REAKEAST  PEARS. THT  OMELET CHEESE, THT  OMELET CHEESE, THT  OMELET CHEESE, THT  CUCUA REVERAGE POUNDER, MRE  RUTTER  SUBTOTAL  SUBT		Si o	. 22. 22	622:	151. 1416.	33.	1008. 28.	248. 27. 213.	489. 14.	2119.	3600.
<del></del>	MERU AMALYSIS DATE: 1 April 87 DAY: 13	MERLS: EMERKENSI, LUNCH, & LINNER  [IEM	HEESE, THT RAGE POWDER,	SUBTOTAL 2 OF HPDA	LUNCH CHICKEN STEW, IMT CRAMMERNY SAUCE RICE, INY	REANS, GREEN CANNED FUNDIAS, CHOCOLATE, INT BREAD, EFOLEW MILK, UHI	RUTTER SURTOTAL Z OF HRIA	DINNER TURKEY W/POTATO, PEAS, DESSERT, EROZEN RKEAD, EROZEN MILK, UHI	RUTTER SUBTOTAL Z OF HRIA	TOTAL 2 OF MRDA	ATTA

MENU AMALYSIS CATE: 1 April 87 DAY: 14 MEALS: PREAKEAST, LUNCH, 8 DIMMER

RAMS/ ERVING	170 270 270 270 270 270 270	454. 771. 244. 5.	######################################
	22.22.22.22.22.22.22.22.22.22.22.22.22.	749. 4 205. 2 159. 2 34. 34.	128. 25. 25. 25. 25. 25. 25. 25. 25. 25. 25
_	300000	22.72.0 12.00.13.0	45.4 12.2 38.8 12.6 12.6 12.6 12.6 12.6 12.6 12.6 12.6
	9.1.9.5.1.9.9.9.9.9.9.9.9.9.9.9.9.9.9.9.	8868886 3262 54	866.000 000 000 000 000 000 000 000 000 0
			25. 55. 66. 65. 55. 55. 55. 55. 55. 55. 5
	Sign=1825.	58354885	65. 25. 25. 25. 25. 25. 25. 25. 25. 25. 2
	42837852 62837852		227. 13 227. 13 1.6 1
			**************************************
			37.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5
£ £	60 tinina : *	18. 32. 13.	4
<b>≃</b> ဋ	33. 351. 493. 79.	722. 80. 351. 1154. 62.	235. 241. 261. 150. 150. 100. 100. 100. 100. 100. 10
£ £		28.5. 122. 122. 34. 34.	5. 1530. 1530. 1530. 1530. 1530. 48. 6130.
			20.8 116.9 116.9 116.9
			20. 27. 20. 25. 25. 25. 25. 25. 25. 25. 25. 25. 25
£ 2		18. 0. 64. 288. 371. 46.	9. 39. 37. 37. 288. 288. 77. 1440. 180.
			10.1 10.1 10.1 25.2 25.2 140.0
<b>1</b> 01	-oener CC		
양	od objective significant	_	, , , , , , , , , , , , , , , , , , ,
			- "
TENES. DEFENDIO LONCO, & CAMPER	RREAKEAST JUICE, ORANGE, CANNED SAUSASE, FROZEN PANCAKES, FROZEN MILK, UHY COCOA REVERAGE POUDER, MRE SUTTER SUBTOTAL	CLASSIC CASSENGLE, FROZEN 1 JUICE BAR, FROZEN 1 FROZEN 1 WIT 1 WIT	IES, TAT GECHEESE, DEHYDRATED, B-RATION SETTE HAT SAREN CANNED ILA BAREN CHOCOLATE CHIP SETTE WAT UNI NEROA MRINA
.c.	PARCE SAUSE SAUSE PANCE	EEE, CLAS FRUIT 1 JI FRUIT 1 JI FREAD, FRU MILK, UHT FUTTER SUBTOTAL	PEACHES, T PEACHES, T SPASHETH SPASHS, ANE GRAPAD, ERD HILK, (WI FUTTER SURTOTAL Z OF MRIA Z OF MRIA
		53	

MENU ANALYSIS SUMMARY															
DAT: 1 - 14 HEAL: BREAKFAST,	LUNCH,	S DIMER	85									;	2	4	_
TOTAL	001	PROT	EAT	ឺ	م	£e	# *E	×	₹3	Vit A	L	Z	2	) <b>£</b>	_
IUIAL	22				73.66	( )!	1035	2262.	398.	11501.	<b>8</b>	2,89	2.76	18.8	•
. ما فصد	1389 1369	555 55.	116.1 152.6	1418.	2339	9.0	6233	5397	467	34880.			36.5	20.0	-
1 M 4	1844	116.7	143.4	1431. 1761.	1358. 2358.	5.6	6131.	3575	8.	35804	£3.	۳. ۳.	2.56 3.56	ජී දිද් ක්ක	
₩ KΩ×	1742	130.1	160.8	1677	2239	21.6 24.4	5702. 5652.	22.5	£ 5.5	10623		38,0	25.5	200	44
٥٧٥	1897.	161.2	5	927	2348	22.8	5893. 6030.	3892.		13283.		, 25.0 1.00 1.00 1.00 1.00 1.00 1.00 1.00 1		9.6	- W
ته م ت	12.00 10.00 10.00	S.C.C.	140.3	1575	1793.	5.99 8.89	6105.	3147	<u> </u>	12643		30.0	388	18.7	כיוניוי
2=2	2163	156.0	122.1	1835. 1446.	2863.	2.5 2.5 2.5	5367	4750 200	36,5	7686.	162.		3,18	5.5 5.4	
3 62	2119	148	114.9		2570	25. 1.0.	6548.	4643.	35.	11130.	146.	3.63	3.39	55.0	-
<b>:</b>					į	6	503	A105	104	14671	60	3.35	3.01	25.3	-
7E34	1967.	143.7	139.6	1716.	7300	). 23	.//٢٤	-611							

KCAL 3296. 4393. 3296. 33930. 3527. 3787. 3787. 3787. 3787. 3787. 3787. 3787. 3787. 3787. 3787.

4.67

CARRO 3342.3 370.5 370.5 370.5 408.9 408.9 412.2 412.2 412.2

4444444300.444 1999848489999444

TABLE B-2. Nutritional Analysis of Alternative Menu Selections.

MEND AMALYSIS DATE: 1 April 87 DAY: 1 HEALS: DREAKENST, LINCH, 1 DIMER

ITEM	<u>Ş</u> •	PROT							£.				ப		_	<b>S</b>	ENVING	
PREAKEAS JUICE, DRANGE, CANNED GEBERT CHAIR DRAY	149.	1.7							ည်က				1			25.85.	2.83	
BEEF, CREAMED GROUND, THE BREAD, EROZEN	27.	96 50 50 50 50 50 50 50 50 50 50 50 50 50							2.7.5							S.S.÷ S.	4% <del>.</del>	
_==	;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;	, e e e	. c. c. d	. 68 68 68 68 68	198.		71.46.	493.	္ပ်လ္ပ်င့္	2945. 155.	283	.=8 <u>2</u>			30.0	123. 123.		
NOT THE PROPERTY OF THE PROPER		60.1							43.							ر ج	;	
FURBITO, BEEF & DACOM, FROZEN ESKIND PIE, FROZEN	æ. <del>6.</del>	46.0																
NILK, UNT SURTOTAL Z OF MRIA	401. 11.	57.5 57.4							102. 29.									
DINNER BEEF PEPPER STEAK, INT POTATO, INSTANT, MASHED	8.3.	57.0							59. 19.							86.	% <b>∵</b> %	
CARROTS, CANNED COOKIE MAR ICED DUTCH APPLE	25. 27.	- 7.9 9.9							87.									
ALIX OF	213.	e No							င္ပင္ပင								<b>i</b> vi	
SUBTOTAL Z OF MINA	Ķ K	2.5. 				-			<b>≓</b>							32.		
TOTAL Z OF MEDA	1769.	9.96							393. 112.					•••		8.8 8.		
MRDA *	3600					_			320.							8		

\*Military Recommended Dietary Allowances. For water requirements, AFR 160-95 recommends a minimum of 1 milliliter of and/or expending high levels of energy. Even in cold climates, heavy physical activity with sweating in insulated clothes will increase water needs. In addition, diets high in salt and protein will increase water requirements. water per calorie expended. However, water requirements may increase 50 to 100 percent depending on hot climate

MERLS AMALYSIS

DATE: 1 April 87

DAY: 2

HEALS: BREAKFAST, LUNCH, & DINNER

FAT		້ ຈຸດເງແບບໄປ ພາກ∸4 ຄົດໝອດໄ	179	117.9 83.5 140.
<b>3.</b> €	375 3. 134 281. 0. 2.6 791. 2270 122. 1988 214. 176. 4.3 1457. 60. 24. 24.	41104	27. 7. 7. 401. 42. 1575. 1575. 401. 401. 401. 401. 401. 401. 401. 401	27.5
⊼ c. c. c.	405. 27. 200. 34. 3. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0. 0.	861. 62. 161. 34. 488. 61. 80. 17. 351. 32. 1942. 196. 104. 56.	295. 14. 976. 913. 68. 1402. 161. 24. 799. 150. 0 351. 32. 342. 1952. 154. 3674.	
ပန္ခာ	95	7.800.407.5.	3. 15. 000. 3. 15. 3. 3. 5. 2. 3. 3. 5. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3. 3.	4. 182. 3.11 5. 304. 194. 0. 60. 1.6
22 &	33881-1888	86.33. <u>1</u> 28.3	25.55.45.45.45.45.45.45.45.45.45.45.45.45	3.34
	3.7 3.7 5.002 3.7 5.002 3.2 1.16 5.1 2.13 25.1 2.13	23.000 20.0000 20.000 20.000 20.000 20.000 20.000 20.000 20.000 20.000 20.000 20.000	4.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.00 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.0000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.0.000 1.000	24.6 4.82 117. 219. 21. 2.2
CARBO KCAI	23.0 23.0 36.1 12.0 30.0 195.0 195.0 195.0 27.8 27.8 27.8		25.5 29.3 38.8 38.1 3.3 3.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5	
-1				-1-1

SERVING SERVIN

GRAFS/	SERVING	25 15 15 15 15 15 15 15 15 15 15 15 15 15	<b>25</b> 25 25 25 25 25 25 25 25 25 25 25 25 25	24. 24. 24. 25. 25. 25.		
KCAL		¥ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	\$ 2.5.5.5.4.5.4.5.4.5.4.5.4.5.4.5.4.5.4.5.	35.55. 15.55. 25.55. 25.55.	3873. 108.	3600.
CARBO		8222816 621466 641466				•
22	2	8288838838	84.28.885.	ន <u>ដឧឧត្</u> តនម្លើ <sup>2</sup>	201.	2.2
# 15C	2	## ## ## ## ## ## ## ## ## ## ## ## ##	86.48.406.88	88 - 88 88	22.7 108.	21.
22	2	52622525	3.55±555.	8811188	2.80	1.9
=	2	1.33	£655,688.	25.55.55 Sec. 25.55	3.29	1.6
U	2	90.44.48.0.56.	o mo o mo vi o	24.00.40.4%	2 <b>63</b>	.09
Vit A	1.0.	345.50000 345.500000000000000000000000000000000000	4726. 120. 120. 125. 126.	222 222 2025 40.	12239. 245.	5000.
	<b>E</b>	%	34.00.33.8	\$ 87.0.32. \$ 87.0.32.	<b>429.</b> 123.	320.
(Cont'd)	2	497. 34. 0. 743. 351. 493. 2120.	551. 115. 115. 351. 1287. 69.	38. 116. 351. 115. 59.	4522. 241.	1875.
	£	288.3 269. 212. 214. 214. 27.	761. 176. 385. 132. 1951.	850. 105. 122. 1577. 26.	5169. 84.	6120.
- Line	3	- 400	36.00	7.0.16.008.15	16.3 91.	18.
TABLE	2	45. 13. 98. 227. 198. 582.	227. 227. 58.	227. 227. 61.	1533. 192.	300.
ű	2	77.1.58 88.1.57.1.57.1.57.1.57.1.57.1.57.1.57.1.	34. 28. 39. 39. 39.	47. 1884. 1899. 61.	1856. 232.	800.
FAT	6	2833333 8833 8835 8855 8855	25.536.09 27.536.09 57.536.09 57.536.09 57.536.09 57.536.09	35.48 84.60 3.64 8 5 4 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	180.2 128.7	140.
PROT	3	0.00 480 00 0.00 480 00 0.00 480 00 00	21. 21. 21. 21. 21. 21. 21. 21. 21. 21.	14 m m 44 04 m m 600	128.5 128.5	8
셙	6	219. 76. 213. 213. 1. 572.	27. 27. 27. 27. 27. 15.	213. 27. 27. 27. 27. 27.	1715. 48.	3600.
HENU ANALYSIS DATE: 1 April 87 DAY: 3 HEALS: RHEAFRAST, LUNCH, 8 DINNER ITEM		JUICE, DRANGE, ASEPTIC CEREAL COLD, DRY EGG, CAMADIAM RACON, CHESE ON ENG MUFFIN, FZN EGG, CAMADIAM RACON, CHESE ON ENG MUFFIN, FZN MILK, UNT COCOM BEVERAGE POWDER, MRE BUTTER SUBTOTAL L. OF MRNA	LUMCH LASAGNA, THREE CHEESE, FRUTEN UESTABLES, MIXED F.E. MARREN CAKE, CHOCOLATE W/FROSING, F.E. WARREN BREAD, ENOCOLATE W/FROSING, F.E. WARREN MILK, UHT RUTTER SUBTOTAL X OF MRDA	SCALLOPS & SHRIMP MARIMARA W/RICE, FROZEN CORM. F.E. WARREN ICE CREAM SANDUICH, ENOZEN BREAD, EPOZEN MILK, UMT RUTTER SURIGIAL X OF NROA	TOTAL Z OF MRDA	MANA

MENU AMALYSIS BATE: 1 April 87 DAY: 4 HEALS: BREAKEAST, LUNCH, 8 DINNER

GRAMS/ SERVING	<u> </u>	284. 244.	338. 227. 5. 24. 5. 5. 5.	
KCAL	104. 104. 105. 195. 195. 35.	33. 33. 33.	38. 285. 1535. 34. 34.	3657. 102. 3600.
CARBO	22.23.23.23.23.23.23.23.23.23.23.23.23.2	50.8 17.7 12.0 17.9	159.00 38.38 12.00 35.50	383.5 85.2 450.
<b>%</b> £	1.16 100 100 100 100 100 100 100	80.88.6	8.5888884. <sup>2</sup>	4.43 201. 2.2
AIN E	6.56	38.03	*	25.9 123. 21.
22	6.1.91.1.00	31.59	%655558853 8555558853	2.91 153. 1.9
<b>2 2</b>	.12 1.93 1.93 1.193	866611.	7,980-1985. 7,980-1985.	2.42 151. 1.6
က ဇ္ဇာ	35.0000 B	ું તું ધુ ધુ ધુ વારા મુખ્ય	, 800000 V. 8	171. 285. 60.
Vit A I.U.	454 242,000,000,000,000,000,000,000,000,000,	374. 342. 716.	342.050.23 342.050.23 348.55	856 <b>0.</b> 171. 5000.
₹.		3.1.55 8.93 9.93 9.93 9.93 9.93 9.93 9.93 9.93	25. 27. 196. 37. 37.	23. 350.
<b>ኡ</b> ፎ	474. 34. 590. 80. 351. 493. 108.	154. 351. 505.	861. 161. 351. 1942.	4471. 238. 1875.
25	285. 385. 385. 214. 2130. 35.	1497. 54. 122. 1672.	158 274 128 128 128 128 128 128 128 128 128 128	6559. 107. 6120.
# E	24.20.08.0.1.12.	0.7.0.0	40.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	21.7 121. 18.
ح ۾	36. 74. 74. 198. 198. 102.	227. 325.	297. 179. 179. 227. 102.	1960. 245. 800.
និទ្ធ	£2.54.88.89.45.00.	288. 524. 52.	49. 76. 288. 519. 65.	1405. 176. 800.
FAT 3	24.8.3.3.3.3.3.3.3.3.3.3.3.3.3.3.3.3.3.3.	24.1 9.0 8.5 29.8	് ംശയലസ്റ്റ ധ്രപ് <b>ടസ്യ</b> യസ്	126.2 90.2 140.
PROT 3		3.8 3.8 27.4 27.4	6.44.00 1313 7.4.4010 6.6.6.	152.8 152.8 100.
8 °	243. 273. 213. 213. 1. 1.	193. 213. 160. 13.	<u> </u>	1920. 53. 3600.
ITEN	CREMENS.  JUICE, DRAWSE, INSTANT CREAT, COLD, DRY BEEF, CREAMED GROUND, INT BREAD, EROZEN MILK, UNT CREATER RUTIER SUBTOTAL Z OF MEDA	LUMCH ITALIAND HOT POCKET, FROZEN ITALIAND HOT POCKET, FROZEN NILK, UNT SUBTOTAL Z OF HRDA	DIMMER BEENS, WAX, CANNEB PUDDING, CACCLATE, THI PREAD, FROZEN HILK, UNT SUTTER SURTOTAL Z OF HRNA	TOTAL z of mria hrda

MENU ANALYSIS DATE: 1 April 87					TARLE		B-2.	(Cont'd)	ρ.							
HEALS: RREAKEAST, LINCH, & DINNER																
ITEM	8 c	PROT	FAT		۾ ڇ		£ £	× 2								Amen o
PREAKEAST HITE. PINEAPPE ASEPTIC	, T	` <del>-</del>	۳ ۳		. 5		î 64	372						n		
CEEST, HOT OATHER. EGG OMELETTE HOT POCKET, FROZEM	163.	3.3			99.0		1083.	20.								5.3
MILK UNT COCOA REVERAGE POWDER, MRE	213.	ထင်း လူထု	20.5		227. 198.		214.	493.								<b>0.0.6</b>
SURTOTAL Z OF MRDA	79]. 22.	en. G	30.6		556. 70.		1870. 31.	1333. 71.								55.5
BURRITO, PEEF & BACON, ENOZEN ESKINO PIE, FROZEN	148 40.	9.50	32.1	. 58 99 99	76.	7.1	503.	491. 152.	₹ <u>.</u> 95	2570.	20,0	\$225	8::4 -	0. 8.6.	888	86.5
SUBTOTAL Z OF HROA	461. 12.13.	22.7. 27.4.5	8.5 42.6		7.7. 7 <b>4</b> 6. 93.		668. 11.									
GIMEE CHICKEN ALA KING, IMI RICE, DRI	239.	53.1	18.3		378. 116.		942.	85.55 55.55								7.75
6 PLAS, LAMMED 6 PUDDIMS, BUTTERSCOTCH RREAD, PROZEN	27.5	ພູພູ ຜູ້ເກີດອີ	www		÷8;₹		337. 385.	388 388								
MILK UMI BULL COLLEGE	213. 1-13.	<b>m</b>	ထယ္ လယ်		227. 1.		13. 4.									
Ternance Ternance Ternance	<b>€</b>	98.7	34.7		123.		5.5	918. 81.								
TOTAL Z OF MRIA	2044.	176.6 176.6	150.2		22 <b>84.</b> 285.	-	5292. 86.	3846. 205.							-	
<b>MAN</b>	3600.	100.	140.		800.		6120.	1875.								

	GIDARS/ SERVING	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	136. 76. 227. 244. 5.	24. 24. 24. 24. 24. 24.	
	KCAL	1259. 1359. 1359. 1259.	293. 293. 159. 1063.	390. 1149. 137. 3471. 360.	
	CARBO 3	28.7.28 30.00 33.5.4.33 33.5.4.33	38.4 26.7 66.5 12.0 143.6 31.9	34.9 27.3 27.3 28.8 12.0 12.0 31.6 437.3 450.	
		22,883,333,99		65.33883.255 5.3883.325 5.3883 5.3883.325 5.	
	NIAC 89	#	2. E. S. C. C. C. E. E. E. C.	25. 12. 88. 60. 12. 12. 12. 12. 12. 12. 12. 12. 12. 12	
	2 5	59.59.1.1.00.1.1.00.1.1.1.00.1.1.1.1.1.1.1.1	53.20.05.53		
	<b>2 6</b>	1.33	£ 660055	23. 5. 5. 65. 60. 1. 6. 5. 6. 6. 6. 6. 6. 6. 6. 6. 6. 6. 6. 6. 6.	
	ပဋ	100 100 100 100 100 100 100 100 100 100	ဝဝက်ဝက်ဝမ်ဝ	12. 27. 35. 296.	
	Vit A I.U.	2942. 2942. 3943.	190.0 185.1 147.1	570. 732. 221. 342. 155. 2020. 40. 5649.	
<del>p</del>	<del>ጀ</del> ደ	6.4.4.5.6.6.6.6.6.6.6.6.6.6.6.6.6.6.6.6.	32. 29. 32. 116.	96. 17. 32. 32. 44. 44. 124.	
Cont	~ <b>દ</b>	2013.	235. 129. 351. 1261. 67.	300. 267. 116. 80. 351. 1115. 59. 4389. 234.	
	£ £	2031.	385. 385. 433. 173. 173. 46.	850. 69. 105. 385. 122. 122. 127. 26. 104.	
TABLE B-2.	Fe Fa	0.1.5.0.00	1.3000	1.7 1.9 1.9 3.8 21.0 122.0	
				0. 107: 82: 74: 74: 74: 74: 75: 75: 75: 75: 75: 75: 75: 75: 75: 75	
	ខ្ម	5.3.5.2.8.8. 	288. 73. 73.	47. 6. 84. 64. 288. 189. 61. 175.	
	EAT 3	84.00000 Nin44Noou	-4.6.4.8.6.6.6.6.6.4.4.6.4.6.6.6.6.6.6.6.	18.0 75.2 22.2 33.0 33.0 91.7	
	Prot 9	6.00 00 00 00 00 00 00 00 00 00 00 00 00	6.34 B 000	21.4.4.3.4.4.0 8.5.5.4.0 158.0 158.0	
	H20	243. 273. 273. 273. 273. 23.	96. 128. 156. 213. 622.	215. 1113. 30. 27. 27. 213. 17. 599. 57.	
AMALYSIS : 1 April 87 6 S: BREAKEAST, LUNCH, 8 DINNER	IIEN	REENTERS!  CEERAL HOT CREAN OF WHEAT REEF CREANED GROUND, INT REEF, CREANED GROUND, INT REEF, CREANED GROUND, INT REEF, CREANED GROUND, INT REEF, CREANED GROUND, INT SURFACE PONDER, MRE SURTOTAL TOE MRDA	LUNCH STICES, INT HAM SLICES, INT READ, FROZEN INREE REAM SALAD, JAR APPLE DESSERT, INT HILK, UNT SUTTER SUBTOTAL I OF MRDA	DIMNER SCALLOPS & SUBINF MARINARA W/RICE, FROZEN SCALLOPS & SUBINF MARINARA W/RICE, FROZEN ICE CREAT SANTAICH, FROZEN RREAD, FROZEN AILK, UHT BUTTER SUBTOTAL X OF MKINA TOTAL X OF MRINA MRDA MRDA	
MENU A DATE: DAT: HEALS:	e de c	SCHEET STREET	APP THE SUL	SCALING COCAN COCAN ICE BREE A ILK BUTI SUB X OF X OF X OF	

MENU AMALYSIS DATE: 1 April 87 DAY: 8 MEALS: BREAKFAST, LUNCH, 8 DINNER

ITEM	SEEFAL, HOI, CREAN OF WHEAT CEREAL, HOI, CREAN OF WHEAT BREAD, EROZEN HILK, UNI COCON, RUCERAGE POWDER, MRE SUBIOIAL SUBTOIAL SUBTOIAL SUBTOIAL SUBTOIAL	LUACIAMO HOT POCKET, FROZEM SIMUME CUP, FROZEM HILK, UNI SUBTOTAL Z. OF HRDA	DIMER PAREN SAUCE, F.E. WARREN POTATO AU GRAIN, F.E. WARREN VEGETARLES, HIXED, F.E. WARREN CAKE, CHOCOLATE W/FROSTIMS, F.E. WARREN HIKA UNT RUTER VITER SUBTOTAL SUBTOTAL SUBTOTAL TO F HRA	TOTAL 7 OF MRDA	A PROPERTY OF THE PROPERTY OF
H20	149. 142. 243. 213. 213. 27. 27.	23. 213. 460. 13.	166. 105. 27. 213. 1. 17.	1849.	3600.
PROT 3	1000 0000 0000 0000 0000 0000 0000 000	15.1 3.8 8.5 8.5 4.72	Structor RR Tundanouti	145.8	.00
FAT 3	6.00 C. 0.00 E. 0.00 E	4.6.6. 1.0.2.7.5. 1.0.2.7.8.	2012 2012 2012 2012 2013 2013 2013 2013	187.6	140.
2 2	17. 16. 16. 188. 189. 180.	22.50 22.50 52.50 52.50 52.50 52.50 53.50	39. 39. 32. 28. 88. 81.	1544.	804
A 5	31. 146. 267. 74. 227. 198. 198.	÷33,739 €35,735 €	238. 160. 61. 98. 74. 227. 227. 107.	2128. 266.	800.
	7.1.5. 1.0.0. 1.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0			19.1	_
	2.079. 1079. 1172. 114. 1030.			108.	120.
	338. 590. 351. 493. 1853.		245. 1155. 1172. 1172.	187.	•
_	8 9 4 7 5 8 8 9 8 4 6 9 4 4 7 5 8 8 9 9 8 4		3.12.0.32.3.3.3.3.3.3.3.3.3.3.3.3.3.3.3.3.3	381. 10 109.	
	340.00.00.00.00.00.00.00.00.00.00.00.00.0			0746. 1 215. 2	_
	8900004800E		<b>で単いるのでの発力</b>	148. 2. 247. II	
	112 .03 .03 .36 .03 .36 .07 .41 .00 .00 .117 .59	0036 0734 11159	33. 1.00.000	2.51 2.88 157. 151.	
	warenees.	98.2.3	N-4-0-0-0-1	8 26.6 127.	
	22.28.03.30.00	86886	5. 12. 00. 12. 12. 12. 12. 12. 12. 12. 12. 12. 12	199.	
CARR	18 20 30 30 18 18 19 19 19 19 19 19 19 19 19 19 19 19 19	80.27.18 17.38 17.38	11.5.6.0.0.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1	38.	456.
D KCAL	-	159. 1189. 33.	347. 2777. 205. 1592. 1592.	120	3600.
GRAMS/ SERVING	178. 178. 328. 244. 5.	28.45 14.55	22. 24. 24. 24. 24.		

	CARBO KEAL	855.55.45 85.55.45 85.55.45 85.55 85 85 85 85 85 85 85 85 85 85 85 85 8	24 .0 174. 135, .05 11.4 51. 17005 11.4 51. 17007 54.0 207. 22700 43.7 208. 5805 12.0 159. 24400 345134 182.9 1230. 61. 40.6 34.	57.4 32. 13.5 123. 13.5 283. 12.0 155. 12.0 155. 13.6 155. 13.6 155.	420.3
			ec		
			23 23 25 25 25 25 25 25 25 25 25 25 25 25 25		
TABLE B-2. (Cont'd)			ರಂಗಗರಂಗರಹೆಕ್ಕ		
			11278 1578 91. 942. 27129. 549.		
	££	<b>8</b> 66886986	13.0 27.1 m 3.9 m	5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.	<b>402</b> . 115. 350.
	ㅈ 를	372. 351. 493. 1218. 65.	465. 204. 118. 115. 351. 1927.	221. 183. 539. 351. 1222. 65.	<b>4367</b> . 233. 1875.
	20	3. 706. 122. 214. 46. 1090.	1559. 401. 146. 385. 172. 53.	<u> </u>	6133. 100. 6120.
	3 %	8,50,80,87	48. H 44.000	800000000000000000000000000000000000000	20.7 115.
	ڇ ڇ	227. 198. 198. 56.	227. 227. 886.	318. 32. 51. 77. 74. 227. 227. 99.	2123. 265.
	22	37. 176. 288. 68. 68. 1. 571.	5.54. 2.88. 5.34.	23. 23. 28. 28. 57. 57.	1577. 197. 800.
	FAT 3	31.16 31.16 31.16	രയ വൃദ്ദേധവ പ്രവിശ് <b>പ്പെ</b> യ്യു	0. 30 0. 00	155.1 110.8 140.
	<b>PROT</b>	23. 13. 5. 5. 6. 6. 6. 6. 6. 6. 6. 6. 6. 6. 6. 6. 6.	6.0 688 8.0 6.7-4.0.1. 68.0 6.0	22.20.30.20 22.20.30.20	149.4 149.4 100.
	<u>5</u> 6	214. 276. 213. 1. 1. 14.	22.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2	161. 273. 273. 273. 1. 593. 16.	1956. 54.
MENU AMALYSIS DATE: 1 April 87 DAY: 9 HEALS: BREAKFAST, LUNCH, 8 DIMMER	TTEN	TECHENSI JUICE, PINEAPPLE, ASEPTIC BEESTER, EGG, CHEESE ON ENSLISH MUFFIN, FZN MILK, UH, COCOD, REVERASE POUNER, NRE SUBTOTAL Z. OF HRNA	LUMCH HAM SLICES, THI FORMUS, CANNED APPLESAUCE, CANNED COOK IE RAR, F IS BREAD, EROZEN HILE, UNI BUTTER SUBTUTAL	NIMPER PREE, F.E. WARREN RICE F.E. WARREN VESETARLES, HIXED, F.E. WARREN BREAD, FROZEN F.E. WARREN BREAD, FROZEN F.E. WARREN BREAD, FROZEN F.E. WARREN BREATAL WAT SUBTOTAL Z. OF HRDA	TOTAL Z OF Miba Mida

MENU AMALYSIS DATE: 1 April 87 DAY: 10 MEALS: BREAKFAST, LUNCH, 8 DINNER

ITEM	BERAKEASI JUJICE, ORANGE, INSTANT JUJICE, COLD, DRY BEEF, CREANED GROUMD, INT BREAD, FROZEN HILK, UNT COCCA BEVERAGE PONDER, WRE RUTTER SUBTOTAL I DE MRDA	CHICKEN, FRIED, F.E. WARREN CHICKEN, FRIED, F.E. WARREN CORN, F.E. WARREN CAKE, YELLOW W/FROSTIMS, F.E. WARREN BREAD, FROZEN MILK, UMT KUITER SUBTOTAL Z OF MRDA	FINNER BEEF SHORT RIRS W/POTATO, VEGETABLE, FROZEN SICE CREAN SANDWICH, FROZEN RREAD, FROZEN MINK, UHT RUTTER SURTOTAL Z OF MRDA	TOTAL I DE MRDA MRDA
\$ £	243. 273. 273. 273. 273. 273. 273. 273. 27	845.53.75.53 54.55.55.55.55.55.55.55.55.55.55.55.55.5	22.2.3. 23.2.3. 13.2.3.	1715. 48. 3600.
PROT 3		പ്പക്ഷരന ജ്ജ് ക്യക്ഷരമാലവ	လိုယ္စစ္က ထိုယ္ဆီ ဝည္ပစ္မည္ပစ္ခ်စ္တစ္တ	152.2 152.2 100.
FAT 9	25.000 cm & c	స్తానాల, ఆజు ఆ చిస్తే నిర్వాణ ఈ సుకుండా	52 / 13 @ 12 / 4 2 - 4 / 13 @ 2 - 4 2 - 4 / 13 @ 2 - 4	160.6 114.7 140.
28	52 - 58 - 58 - 58 - 58 - 58 - 58 - 58 -	682-188-135 663-188-135	288. 288. 1. 556.	1512. 189. 800.
۳ ۾	36. 13. 267. 74. 227. 198. 102.	130. 75. 107. 227. 227. 697.	82. 227. 384. 48.	1897. 237. 800.
	7.4.0.80.1.1.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.	3.3.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0		18.7 5 104. 18. 6
	285. 385. 336. 35. 35.	350. 360. 156. 135. 122. 1451.		5420. 4 89. 4 5120. 1
	474. 34. 590. 80. 351. 493. 108.	171. 267. 81. 81. 351. 1341. 1		255. 1 255. 1 875. 3
_	<u> </u>	\$\$\$7.50 \$3.50 \$		558. 7 102. 7 550. 5
	29.29.29.29.29.29.29.29.29.29.29.29.29.2	28. 725. 120. 136. 33.		7036. 1 141. 3 5000.
	50000 # 5000 F 5	0 <u>4</u> 7,004040		186. 2. 309. 18
		265 1.093 1.090 1.000 1.		2.95 3.22 184. 170. 1.6 1.9
	25.55 25.55	23.1.1.1.2.1.5.1.5.1.5.1.5.1.5.1.5.1.5.1.5	25.25.25.25.25.25.25.25.25.25.25.25.25.2	25. 25. 25. 25. 25. 25. 25. 25. 25. 25.
	12.20 12.20 12.20 10.00 10.00	224124 22	2008992 <sup>4</sup>	218.
	24.5 23.5 30.0 30.0 143.1 31.8	277.27 277.27 28.5.3.3 23.5.6.0 23.5.6.0 33.5.6.0 33.5.6.0 33.5.6.0 33.5.6.0 33.5.6.0 33.5.6.0 33.5.6.0 33.5.6.0 33.5.6.0 33.5.6.0 33.5.6.0 33.5.6.0 33.5.0 33.0 33	8885 E885	408.3 20.7 450.
KCAL	125.55.55. 125.45.55.55.	55.45.55.45.88 8.45.55.45.88	<u> </u>	3660. 102. 3600.
GRAMS/ SERVING	¥8,8,8,8,8,8,8,8,8,8,8,8,8,8,8,8,8,8,8,	######################################	28. 24. 5.	

MEND AMALYSIS
DATE: 1 April 87
DAY: 11
HEALS: PREMERSY, LUNCH, & DIMMEN

ITEM	PREMIRASI JUICE, ORMGE, CAMED DEFF, CREANED GROUND, THT RREAD, PROZEN	MILK UNT COCOA BEVERAGE POWDER, MRE BATTER SUFFORME 7 OF MENA	LINCH SEITES, THI BREAD, FROZEN FRUIT MIX, IMT APPLE DESSERT, IMT	MILK, UNI PUTTER SURTOTAL Z OF MRDA	DIMMER SEAK, THE BEEF PEPPER STEAK, THE PUTATO INSTANT, MASHED CARROTS, CAMPED COOK IE BAR, ICED DUTCH APPLE RREAD, FROZEM	MILK, UMT MUTTER SUBTOTAL X OF MRPA	TOTAL I OF MRIA	HRDA
H20	149. 243.	213. 1. 633.	. ************************************	.1.2. .1.5. .1.9.	243. 99. 155. 27.	213. 1. 733. 20.	2041.	3600.
PROT	38.5	ကု <sub>ယ်</sub> လူထုတ်ထုတ်	6.6	\$ \$ \$ 5.7.7.	004.33	8.5 79.1 79.1	183.2 183.2	100.
EAT	್ಲಿ ಕ್ರೀಡ್ನ ೧೯ ಕ್ರೀಡ್ನ	ක උ ය.කී දි බ <b>ට ක</b> ා උ	1.50	233.00 200.00	พ.ศ. พืชเพล	ဆင္ကာင္တာ လူအေက်ရာ	115.4 82.5	140.
ឌី ឌី	5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5	86 58. 88 58.	8. 18. 11.	390.	885.435	52-18	1325. 166.	800
- <u>-</u>	31.	198. 198. 198.	<u> </u>		0 \$ K \$ 2		19 <b>8</b> 6. 248.	88
			• .		8.6.5.0.0		_	18.
					841. 385. 385.			•
					8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8			1875.
_					8.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5			
					2550 2550 250 250 250 250 250 250 250 25			
					e de moio		137. 2 229. 1	
					986446 46644		_	
					######################################			
					Norvet Mirio			
	38.4	25.3	8435	. 25 K	201118 204040	75.25	390.9	<del>1</del> 20.
	_							

MENU AMALYSIS DATE: 1 April 87 DAY: 12 MEALS: RREAKFAST, LUNCH, 1 DINNER

G G	7 ~7	6444 A	w	
KCAL	26.25. 26.25. 28.25. 28.28.	248.75.25.25.48.4 1.65.25.25.48.4	<b>33.55.</b> 2.2.2.5.7.	365. 369.
S E	23.36 30.5.5.5 26.00.5.00	28.6 28.6 38.4 12.0 38.8	62.9 17.7 38.4 12.0 131.0	422.3 93.8 450.
<b>%</b> 2	2.03 92.33 92.33 92.33	8688888	\$66888 <u>6</u> 5	4.10 186. 2.2
S S S	27.00000	14.0 1.7 1.1 1.1 103.5 103.5	37.702.881.37	35.0 167.
22	8984=188°	66.53	Na:34887.	3.10 163.
<b>2 5</b>	1.33	61.986.73	<b>465</b> 5955	3.41 213.
ပဋ	800448 80448	ઌ૽ઌ૽૽૽ઌ૽ઌ૽ઌ૽ૼઌ૽	<b>તું</b> નંહતંહંતું	197. 328. 60.
	2942. 2945. 3942.	765. 137. 1276. 26.	374. 342. 155. 17.	6089. 122. 5000.
<u>፠</u> ፎ	8. E.	12° 32.23	32	368. 105. 350.
≈ <u>E</u>	493. 1376. 1376.	685. 163. 88. 88. 351. 1518.	832. 154. 351. 1418.	4312. 230. 1875.
£ £	281. 706. 122. 314. 1372.	942. 620. 237. 237. 122. 122. 46.	1439 54. 122. 122. 33.	6172. 101. 612 <b>0</b> .
5 E	04:10804.	3.5 2.5 2.5 1.9 1.7 67.	3.7. 3.7. 3.7. 3.7.	22.1 123. 18.
۾ ڇ	45. 13. 198. 198. 60.	378. 99. 99. 88. 227. 123.		1865. 233. 800.
£ 6	25. 288. 288. 68. 68. 70.	39. 76. 76. 288. 541. 68.	286. 288. 70.	1662. 208. 800.
FAT 9	2.80.000.00.00.00.00.00.00.00.00.00.00.00	80. 62.80.746 80. 64.080.746 80. 64.080.746	ಹಾರುಗಹಬ್ಲಿದ್ದ ರ-ಕುಗುಹುಕುಹ	123.5 88.2 140.
PROT 3	24.08.00.00 0.000.00.00 0.000.000.00	53.1 6.15 8.5.0 7.78 8.7.7	ట్టులయి. డేటే బాజాలెస్టర్లులు	161.2 161.2 100.
H20	219. 76. 213. 1. 511.	239. 141. 144. 144. 27. 27. 2852. 24.	247. 27. 27. 27. 13. 15.	19 <b>04.</b> 53. 36 <b>00.</b>
	BAMSE, ASEPTIC COLD, DRY ADIAN RACON, CHEESE ON ENG MUFFIN, FZN 11 VERAGE POWDER, MRE		DIMER ENCHILADA, BEEF W/REAMS, VEGETARLE, FROZEN SURGAD, FROZEN HILK, UHT BUTTER SUBTOTAL Z OF HRDA	
	¥ 92		ARLE, 1	
	₹ ₩		EGET	
	SARMSE, ASEPTIC COLD, DRY WADIAN RACON, CHEES NT REVERAGE POWDER, MRE AL		ž,	
	EPTI( DM, ( MDER,	THT	/REA	
	. Pa	ING,	EF W	
ITEM	MANGE 20LD 10 IAM FRAG	EN ALA K DRY DRY CANNED WS, BUTT WF FROZEN UNT	202 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	æ
1		HICKEN AL HICKEN AL HICE, CAN PUBDING, E HICK, CHT HICK, CHT AUTIEN SUBTOTAL	TING THE TOTAL	HRDA
PEAN	TUTCE ORA CEREGI CO EGG CAMON NILK UNT COCOA REVE SUTTER SURTOTAL Z OF HRIA	CHICKEN ALA KING, THT CHICKEN ALA KING, THT PEAS, CANNED PUDDING, BUITERSCOTCH NILK, UNT SUBTOIAL SUBTOIAL Z OF HERA	SUMPER COLUMN SUMPORE COLUMN ENCENDE ENCUMENTE COLUMN ENC	TOTAL 2 OF
Z		6		gee AC
		0	o .	

GRANS/ SERVING 250. 250. 244. 43. 43. 5. 121. 121. 76. 5.

**36** 5.5.59 5.5.59

GENNES/ SERVING 227.	244. 53.	%; 55.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5	<u> </u>		
KCAL 104.	8.55 × 5.55 8.55 ×	17. 17. 17. 17. 13. 13. 13. 13. 13. 13. 13. 13. 13. 13	25.55.45.5 25.55.45.5	339.	3600.
24.5	85.25 26.95 26.55 26.55	176.50 176.50 176.50 176.50	42.4851 758 4.2.400 52.6	94.0	<b>\$</b> 20
7 2 Si	2.18 39.89	411668688843	800888	4.43 201.	2.2
HIAC 89		807048468	0.180.00	21.4 102.	21.
22 6×	35:18:18	86662534867	8034824	2.79	1.9
<b>E 8</b> 8 8 8	1.288.39	Executio 24.3	825058 72890129	2.83 177.	1.6
a & &	25.55 25.00	oguicouce du	eceucu4	167. 278.	3
Vit A 1.U. 454.	2942. 2945. 3896.	25500. 911. 64. 1342. 1555. 526.	127. 127. 155. 125.	30820. 616.	5000.
£ 6 0 5		13. 32. 33. 33. 33. 33. 33. 33. 33. 33. 3	÷	322.	320.
74.74 194.	1981 1981 1061	228. 228. 224. 148. 115. 351. 96.	35. 33. 55.	4713. 251.	1875.
# 6 C C C C C C C C C C C C C C C C C C	30.55 - 25.55 30.55 - 25.55 30.55 - 25.55	1559. 401. 122. 122. 122. 122.	939. 225. 385. 122. 1718. 29.	6610. 108.	6120.
តិសី ស	6.0807	3.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1	0.000.0	17.7 98.	18.
~ £ %;	227. 198. 198. 100.	27. 27. 27. 106.	227. 227. 478.	2030.	800
23 m	25 - 68 - 69 C.	501 288. 501 38.	288. 1. 288. 50. 50. 1.	1372.	800
EAT 3	4 8 0 8 9 7 4 8 0 8 9 7		200 mm 680 044 mm 27.	120.7 86.2	.0+1
3 3 3 5 5 6 5 6 5 6 5 6 5 6 5 6 5 6 6 6 6	57. 28.65 8.80 8.80 8.80	88	ర్జుత్తి తోత ఈ ఈ స్ట్రం స్ట్రం	48.5 5.5	8
£ € 8.5 8.6 8.6 8.6 8.6 8.6 8.6 8.6 8.6 8.6 8.6	22.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2	25.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.	240. 18. 27. 213. 14.	54.	3600. 1
ITEM ITEM INCE, ORANGE, INSTANT BETT CREAMER CRIMM, THE	AREAD, FROZEN HILK, UNT COCCO REVERAGE POWDER, MRE SURTER SURTER SURTORAL	HAM SLICES, INT PURTO, INSTANT, MASHED CARROTS, CAMMED COCKTE MAR, FIS BREAD, FROZEN HILL SURTOTAL	DIMER SZECMUMN, W/VEGETABLES, MODDLES, FROZEN CAKE, WHITE, F.E. WARREN BREAD, FROZEN HILK, UHT BUTTER SUBTOTAL ZUE HRDA	TOTAL I OF MRNA	HRDA

MENU AMALYSIS DATE: 1 April 87 DAY: 14 MEALS: RREAKFAST, LUNCH, 8 DIMMER

	7 679. 319. 1 205. 76. 1 159. 244. 3 34. 5.			, .
	6.88 12.0 12.0 25.88 12.0		_	
	8.6 1.8 10.0 51.		_	21.
. Richtisch	xx4884	24555253 245555553	3.25	1.9
1.33	£ëëëëë.¥			1.6
Kun <b>ê</b> okk	<b>ಲ್ಲೆಲ್ಲ್</b>	<b>ಎಎ</b> ಬಎಂಬಾ	15.85 15.05	3
. 5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5	.7.50.5.4.	5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.	355.	350.
372. 351. 493. 1218.	223 351. 35.	1428 150 148 351 2157	4031. 215.	1875.
214. 214. 1090.	385. 122. 46. 2244. 37.	1229 620 122 122 1366 1367 1367	5901. 96.	6120.
, w.i.o.c.c.	5.1	3.9 1.1 1.2 68.2 68.2	21.0	18.
198.1.3	364. 227. 74. 665.	538 116. 227 227. 229 121. 121. 121. 121. 121. 121. 121. 121.	20 <b>8</b> 0. 260.	800
37. 176. 288. (8. (8. (8.	288. 289. 50°.	286.33.9.1.05.05.05.05.05.05.05.05.05.05.05.05.05.	1494. 187.	800
31.00 m 6.00 m 6	&	00 00 00 00 00 00 00 00 00 00 00 00 00	183.5 131.1	140.
21.0 21.0 33.4 33.4 4.0	7.28 8.55 1.30 1.30 1.30 1.30 1.30 1.30 1.30 1.30	8	152.3	8
214. 213. 213. 14.	27. 213. 140.	141. 172. 273. 213. 213. 213.	1691.	3600
IREAKEAST JUICE, PINEAPPLE, ASEPTIC BEERSIEAK, ESG, CHEESE ON ENGLISH MUFFIN, FZN MILK, UNI COCCÓN REVERAGE POWDER, MRE SUBTOTAL SUBTOTAL	LWLH CHICKEN, FRIED, W/POTATH, VEG, DESSERT, FROZEN CHICKEN, FROZEN HILK, UHT FUTTER SURFOTAL Z. OF MRNA	MALK NORK, BBG, INT NORIE DRY PRESDUCE, CANNID NORIE BAB, PEAVUI MUTER, CHOCOLATE COVERED NITER NITER SUBTOTAL OF MRDA	HRA	
	214. 1.0	214.         1.0         -3         37.         29.         25.         22.         -12         -05         -5         23.         33.         125.         22.         -12         -05         -5         -32.         33.         138.         138.         138.         138.         138.         138.         138.         138.         138.         138.         139.	214.         1.0         2.3         3.7 <th>76. 21.0 24.0 176. 0. 2.3 37.2 29. 12.0 125. 22. 12.1 175. 40.0 23.1 100. 21.1 1.0 24.0 176. 0. 2.2 2.2 26. 0. 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.2</th>	76. 21.0 24.0 176. 0. 2.3 37.2 29. 12.0 125. 22. 12.1 175. 40.0 23.1 100. 21.1 1.0 24.0 176. 0. 2.2 2.2 26. 0. 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.2

KCAL	3452. 3492. 3492. 3873. 3843. 3843. 3860. 486. 486. 486. 486. 486.	3062
CARBO	445.934 445.9334 445.933 455.933 455.9	404°C
92	44444444444444444444444444444444444444	4.53
N IAC	84444444444444444444444444444444444444	28.9
22		3.12
æ	48.69.99.99.99.99.99.99.99.99.99.99.99.99.	3.04
Ų	155. 203. 171. 178. 178. 169. 148. 186. 197. 197. 167.	156.
Vit A	33532. 11254. 12259. 8560. 8018. 6649. 36360. 36380. 37036. 5080. 4862.	17460.
£	393. 447. 447. 430. 430. 330. 330. 330. 330. 330. 330	394.
×	4500. 5178. 4471. 3846. 4389. 4380. 4367. 4783. 4783. 4713.	4452.
<b>E</b>	5158. 6937. 5169. 5169. 6539. 6539. 6133. 6133. 6516. 6516.	. 2609
9	22.25 21.25	22.3
۵.	1974. 1970. 1970. 1970. 2284. 2284. 2080. 2080. 2080.	1989.
گ	1854. 1856. 1856. 1856. 1856. 1877. 1877. 1872. 1872.	1531.
FAT	181. 180. 180. 180. 180. 180. 180. 180.	147.7
PROT	128.17.27.4 8 8 8 6 6 6 8 1 1 1 1 1 1 1 1 1 1 1 1 1	160.0
824	204. 204. 204. 204. 204. 204. 1956. 1956. 1964. 1964.	1915.
TOTAL		HEAN

## TABLE B-3. Menu Substitutions.

Original Item

Cheese Omelet (TMT)
Broccoli and Cheese Pastry
Beef and Bacon Burrito
Haddock Dinner
Chicken Cacciatore
Steak Burger Pot Pie

Substituted Item

Bacon Omelet (TMT)
Hamburgers on Sesame Rolls
Beef and Bean Burrito
Sole in Wine Sauce Dinner
Chicken Casserole
Beef Casserole

The above is a list of last minute substitutions made to the menu due to product unavailability. The substituted items were not included in the nutritional analyses. The revised menu is listed in Table 3.

## APPENDIX C.

Food Management Group Instruction Manual

## Sample Preparation Guide DAY 6 DINNER

Place a checkmark in the	ne blank next	to the desired component.
Select 1		Roast Beef (F.E. Warren) Scallops & Shrimp Marinara w/Rice (frozen)
Select No More Than 2		Mashed Potatoes (F.E. Warren) Peas (F.E. Warren) Corn (F.E. Warren)
Select 1		Yellow Cake (F.E. Warren) Ice Cream Sandwich (frozen)
As Desired		Bread Butter

- I. Obtain desired items.
- II. A. Prepare selected items, as follows:

## ENTREE AND VEGETABLES

HEATING METHOD: Microwave

**UTENSILS:** Spoon

COOKWARE/SERVINGWARE: One large plastic tray (if roast beef is selected), two small trays, plastic wrap

PROCEDURE: 1) Remove F.E. Warren products from aluminum trays, place in plastic trays and cover with plastic wrap.

- 2) If scallops/shrimp entree is selected, the top lid should be cut along the dotted line. Do not pull back or remove lid before cooking.
  - 3) Place entree and vegetables in oven.
    - a. If one vegetable is chosen, heat for 8 minutes.
    - b. If two vegetables are chosen, heat for 10 minutes.
  - 4) Remove from oven and serve.
  - B. All other items are ready to eat.
- III. Dispose of food and packaging waste as instructed in the Appendix.
- IV. Follow clean-up and sanitation instructions as listed in the Appendix.

#### FOOD SERVICE PROCEDURES

### GENERAL POLICY

- Beverages will be available at all times.
- Nonfrozen, ready-to-eat meal components may be saved as snacks.
- No smoking will be allowed in the food preparation/dining area.

#### **OPERATIONS GUIDELINES**

- Meals will be selected on the previous day.
- Meals may be consumed in the kitchen only.
- Snacks and beverages may be consumed in any room except the OCC.
- Priority in use of kitchen equipment should be granted to those on duty.

#### **MEALS**

- Meals must be consumed in the following order: breakfast, lunch, dinner.
- A meal may be skipped but the order of meals may not be changed.
- A two-hour time period is required between meals.
- Each Test Crew Member's (TCM) selected breakfast, lunch, and dinner components will be stored together in an assigned kitchen cabinet or in the refrigerator/freezer. Interchanging meal components will not be allowed, as this will alter the experimental design.
- TCMs will not be allowed to trade meal components with one another.

#### AFTER EACH MEAL

- Items not consumed or saved as snacks must be returned to the cabinets or refrigerator/freezer.
- All food packaging waste must be compacted separately from any other waste generated in the habitat.
- All crew members must complete a data collection form immediately following each meal.

### MENU SELECTIONS

Each Test Crew Member (TCM) will receive preparation guides for all meals to be served during the test period.

A menu will be listed at the beginning of each preparation guide. The TON should make menu selections by placing a check mark next to the desired meal components or complete meal as indicated in the examples below. No check marks will be necessary for bread, butter, or beverages.

## Day 1 Dinner Menu

Select 1		Tuna/Noodles (TMT) Beef Pepper Steak (TMT)
Select No More Than 2		Mashed Potatoes (instant) Peas (canned) Carrots (canned)
As Desired		Bread Butter Beverages
Da	y 3 Din	ner Menu
Select 1		Salisbury Steak w/Potato w/Vegetable w/Dessert (frozen)
	**************************************	Scallops & Shrimp Marinara w/Rice (frozen) Cor. (F.E. Warren) Ice Cream Sandwich (frozen)
As Desired		Bread Butter Beverages

Selections should be made by 4 PM for the three meals offered on the next day. Once selections have been made, the preparation guides should be placed in the basket indicated during training. The selected foods will be stocked in the kitchen by the assigned TCM and the preparation guides will be returned to the basket for use on the next day.

#### FOOD POSITIONING

Meal selections will be made by 4 PM each day. One Test Crew Member (TCM) will be assigned the duty of positioning the selected items in the kitchen.

Each TCM will be assigned an area in the freezer section of the refrigerator/freezer for storage of selected frozen foods.

Each TCM will be assigned a kitchen cabinet and an area in the refrigerator for storage of selected nonfrozen foods.

#### ASSIGNED TOM:

Before positioning foods for the next day, remove any uneaten foods from the assigned cabinets and the refrigerator/freezer. Return these foods to the storage room or to the large freezer as appropriate.

Move selected frozen meal components (F.E. Warren Foilpacks, commercial dinners, ice cream bars, etc.) from the large freezer to the refrigerator/freezer.

Nowe selected nonfrozen meal components (IMTs, cans, boxes) from the storage room to the kitchen cabinets or to the refrigerator. The items that should be refrigerated are listed below.

Store the total test quantities for the following items in the cabinet above the induction cooktop (not in cabinets assigned to TCMs).

COLD CEREAL
HOT CATMEAL
CREAM OF WHEAT
COCCA
COFFEE
TEA
CONDIMENTS (except butter)

Store BUTTER in refrigerator.

Store BREAD in the freezer.

THAW TWO LOAVES OF BREAD EACH DAY.

Store thawed bread in a drawer 'below and to the left of the sink).

Store milk, juice, and soda in the storage room. Keep refrigerator stocked daily with approximately:

20 containers of MILK (box)
1 six pack of COLA
1 six pack of DIET COLA
1 six pack of ORANGE SODA
1 six pack of GINGER ALE
3 three packs of ORANGE JUICE (box)

Move the amount selected (unless otherwise noted) from the storage room to the refrigerator:

DAY 1

PEACHES (TMT)
\*ORANGE JUICE (canned), 1 six pack
BUTTERSCOTCH PUDDING

DAY 2

\*PINEAPPLE JUICE (box), 2 three packs
\*GRAFEFRUIT JUICE (box), 2 three packs
PEARS (TMT)
CHOCOLATE FUDDING (TMT)
APPLESAUCE
PEACHES (TMT)

DAY 3

\*GRAPEFRUIT JUICE (box), 2 three packs
\*CRANGE JUICE (box), 2 three packs

DAY 4

PEACHES (TMT)
PEARS (TMT)
CHOCOLATE PUDDING (TMT)

\*Leftover juices may be consumed any time after breakfast.

THAW the amount selected:

DAY 3

APPLE PIE (F.E. Warren Foilpack)
CHOCOLATE CAKE (F.E. Warren Foilpack)

TEST PERIOD #1

UNITED
TECHNOLOGIES
MANULTON
STANDARD

GSER 1375 PAGE 22

Total # 11 Boy 15 of 42 day test	Defe
Test Title: LSS Performance at Design Conditions	~ <del>~~~~~</del>
Starribes Made: Endurance Made	

Piene	Crew Member 1	Crew Member 2	Crew Member 3	Crew Mamber 4
eam.	Control conter Operator  • Manitar Generals  • Bedrinking w/TE  • Communication w/TE	Personal/recreation time	Personal/recreation time	Control conter assistant  Corrective membrance as required  Releve seperator as reqid.  Assure LSS under computer control  Read & record ARG TG2-TG7  Locate selid serbent sampler in the gym.  Perform squement inspections
16 A.M.	Control center assistant  Carrective maintenance as fleq 6.  Relieve operator as req 6.  Read 6 record ARG TG-2  -1G7*  Draw ARG sample ENV 27 8 arrange manater to TE.*  Perform TOC enalysis on samples from MV17, 20 23*.	Center center operator  - Monitor console  - Communication w/TE	Cleanup • Clean bathroom • Sweep & mop iteors	Assis w/cleanup • Vac:um carpets • Dust surfaces as required
12 Magn	Personal/recreation temp	Chief back, assistant barticine maintenance as regid • Relieve operator as regid • Read & record ARG TG2-TG7* • Read & record WWMG FT1, FT3-FT12* • Read & record WWMG TG1 FG1, and FG4 *	Control genier operator • Monitor coñsole • Communication=#/TE	Empresse
2 P M	Exercise  Make menu selections	Personal/recreation time  Liake menu selections	Control Center Assistant Corrective maintenance as leg d. Relieve operator as regid Virile up detailed Schedule for next day Boan A recard ARG TGS- Make meny selections	Control Center Operator  Mentor console  Communication w/IE  Slave menu selections
4 P M.	Control center speciator  • Member consolu  • Debrehng w/TE  • Communication w/TE	Exercise	Personal/recreation time	Central center assistant Central maintenance as regid Reneve operator as regid Read & record ARG TG2-TG7*
6 P.M.	Control center assistant Corrective mannerance as engle. Returne aperator as regid. Re & record ARG TG2- TG/	Control conter operator  Monitor consore  Consumunication w/TE	Eadreug	Personal/recreation amy
6 P.M.	Engage (Seamup	Control center assistant  Corrective maintenance as regid  Reneve operator as regid  Read & recers ARG TG2-TG-7	Control center operator  • Monitor console  • Communication w/TE	Personal/recreation time  attack netaclary  foods
10 P.M.	Personal/repression time	Parsonal/recreation time	Control content assistant • Corrective maintenance as regid. • Retirve operator as regid. • Read & receive ARG-TG2- TG7 • Complete daily tog	Control conter operator  • Monitor consule  • Debricting w/1E  • Communication w/TE

complete data collection form after each mea

"Natur to 685 1547, section 3.11.2.1 for decade of tech.

PIGURE C-1. TEST CREW MANNED TEST-SAMPLE DETAILED SCHEDULE

APPENDIX D.

Sanitation Procedures

## SANITATION PROCEDURES

### PRE-TEST CLEANING

1. CLEAN AND SANTTIZE THE FOLLOWING:

EQUIPMENT
FOOD SURFACES
UTENSILS
SERVINGWARE
COOKINGWARE
DININNG BOOTH

- A. PREPARE CLEANING/SANTTIZING SOLUTION
- B. USE WIPING CLOTHS
- C. DISPOSE OF WASTE WATER IN UTILITY SINK
- 2. GENERAL CLEANING OF ALL EQUIPMENT SURFACES (NON-FOOD CONTACT), WALLS, AND SHELVES
- 3. SWEEP AND MOP FLOORS
  - A. PREPARE CLEANING/SANITIZING SOLUTION
  - B. SWEEP FLOOR AND DISPOSE OF SOIL IN TRASH COMPACTOR
  - C. MOP FLOOR
  - D. DISPOSE OF WASTE WATER IN UTILITY SINK
  - E. RINSE MOP IN UTILITY SINK
  - F. RETURN BROOM AND MOP TO STORAGE AREA

## TEST PHASE

- 1. EACH TEST CREW MEMBER (TOM) EACH MEAL
  - A. CLEAN SPILLS AS REQUIRED
  - B. DISPOSE OF FOOD WASTE
  - C. DISPOSE OF PACKAGING WASTE
  - D. CLEAN UTENSILS, SERVINGWARE, COOKINGWARE, AND EATINGWARE
  - E. WIPE ALL SOILED EQUIPMENT AND FOOD SURFACES
- 2. DURING DAILY KITCHEN CLEAN-UP, ASSIGNED TOM SHOULD CLEAN
- 3. BACKUP SYSTEMS
  - A. DISPOSABLES
  - B. MANUAL WASHING

#### CLEANING SOLUTIONS

## 1. CLEANING/SANITIZING SOLUTION

- A. 3M STAINLESS STEEL CLEANER AND POLISH
- B. OPENED PRODUCT IS LOCATED BENEATH THE SINK OTHERWISE IN THE STOREROOM
- C. FIRST, WIPE SPILLS WITH A CLOTH. THEN SPRAY A LIGHT AMOUNT OF 3M CLEANER ON SURFACE. WIPE CLEAN.

## 2. FLOORS

- A. SPIC AND SPAN
- B. OPENED PRODUCT IS LOCATED BENEATH THE SINK OTHERWISE IN THE STOREROOM
- C. MIX ACCORDING TO PACKAGE DIRECTIONS
- D. DISPOSE OF WASTE WATER IN THE UTILITY SINK

## 3. GENERAL SURFACES

- A. 3M STAINLESS CLEANER AND POLISH
- B. OPENED PRODUCT IS LOCATED BENEATH THE SINK OTHERWISE IN THE STOREROOM
- C. USE DISPOSABLE TOWELS

#### SANITATION GUIDES

## Wiping Cloths:

- 1. Do not use sponges on food contact surfaces.
- 2. Wiping cloths are stored in cleaning/sanitizing solutions.
- 3. General spills on food contact surfaces
  - a. Use clean moist cloths to wipe spills from kitchenware, food contact surfaces of counters and equipment.
  - b. Store cloths in cleaning/sanitizing solution between uses.
  - c. Rinse frequently.
  - d. After wringing out, place excessively soiled cloths in container provided beneath the sink.
  - e. Dispose of excessively soiled cleaning/sanitizing solution in the utility sink.
  - f. Mix new cleaning solution according to package directions.

## 4. General Cleaning

- a. A separate container of cleaning/sanitizing solution is used than that used in the cleaning of food contact surfaces.
- b. Use a clean moist cloth for general cleaning of sides of counters, dining table tops and shelves
  - (1) Use a separate towel for the seats of dining booth.
- c. Store cloths in cleaning/sanitizing solution between uses. This solution is separate from that used on food contact surfaces.
- d. Rinse frequently.
- e. After wringing out, place excessively soiled cloths in container provided beneath the sink.
- f. Dispose of excessively soiled cleaning/sanitizing solution in the utility sink.
- q. Mix new cleaning solution according to package directions.

#### TOM ASSIGNED KITCHEN CLEAN-UP

- 1. General Kitchen Clean-Up
  - a. Discard old and mix new container of cleaning/sanitizing solution.
  - b. Dispose of used wiping cloths.
  - c. Clean and sanitize the following using wiping cloths:
    - (1) Food Contact Surfaces
      - (a) Refrigerator shelves as necessary
      - (b) All counter tops
      - (c) Microwave Oven cavity (D-1
      - (d) Induction cooktop (D-2)
      - (e) Dining table top
      - (f) Sink
    - (2) Non-food Contact Surfaces
      - (a) Fronts and sides of all counters and equipment

      - (b) Cabinet exterior surfaces(c) Cabinet interior surfaces as necessary
      - (d) Dining booth
      - (e) Wall door surfaces as necessary
  - d. Use Windex on non food-contact surfaces as necessary
  - e. Sweep and mop floors
    - (1) Sweep floor and dispose of soil in trash compactr .
    - (2) Mix mop water
    - (3) Morp
    - (4) Dispose of waste water in utility sink(5) Rinse mop in utility sink

    - (6) Return broom and mop to storage area
  - f. Run Dishwasher as Directed in E-1
    - (1) Unload dishwasher and return items to assigned locations
  - q. Compact trash according to directions

### WAREWASHING INSTRUCTIONS

### 1. Dishwasher Instructions

- a. Each TCM is responsible for loading their own soiled servingware, eatingware, and utensils into the dishwasher.
- b. Instructions for loading and operating are attached at E-1.
- c. The dishwasher will be operated when full or during assigned kitchen clean-up.
- d. The dishwasher will be unloaded by assigned TCM during the kitchen clean-up.
- 2. Pots and pans will be washed manually with scouring pads provided
- 3. Emergency operations
  - a. Disposable eating and diningware has been provided
  - b. Manual warewashing
    - (1) Set-up drainboard and rack
    - (2) Use rubber gloves provided
    - (3) Wash items in clean, hot (120 to 130 F) detergent solution
    - (4) Rinse items in clean, hot (140 to 150 F) water
    - (5) Place items in rack and air dry

APPENDIX E.

Data Collection Forms

## ADVANCED BASE DATA COLLECTION QUESTIONNAIRE

DATA REQUIRED BY THE PRIVACY ACT OF 1974 (5 U.S.C. 552a)

AUTHORITY: Title 10 U.S. Code Selection 3012

PRINCIPLE PURPOSE: Information collected on questionnaires and in interviews will be used to evaluate the Food Management Group. Access to the information provided will be limited to authorized personnel.

ROUTINE USES: Data collected will be placed in a computerized data base and used in analyzing issues relative to the Food Management Group. Reports which include information from the questionnaires or judgments provided in post-evaluation interviews will include statistical data only. Individuals will not be identified.

MANDATORY OR VOLUNTARY DISCLOSURE AND EFFECT ON INDIVIDUAL NOT PROVIDING INFORMATION: Disclosure is voluntary. Refusal to disclose may result in the individual being excluded from participating in the evaluation.

PRE-I	<u> TEST</u>								
Name					Date	<u> </u>		<del></del>	
Age _		Heig	ht	<del></del>	Weight		Rac	e	
Male		Female		Marita	al Statu	18			
Have	you eve	r been	in the	milita	cy?	_Yes _	No		
If ye	es, what	rank?		E1-E3 _	E4-	-E6	E7-E9		)fficer
1. E	Have you	ever b	een a	test sub	oject be	efore?	Yes	No	>
2. H	lave you	ever w	orked	in a foo	od servi	ice ope	ration?_	Yes	No
3. H Base	Have you Habitat	ever w Projec	orked,	or are Yes_	you pre	esently	working	, on the	e Deep
If ye	es, for l	how lon	ıg?	<del></del>					
4. H	lave you n enclose	<b>e</b> ver <b>s</b> ed livi	pent a ng spa	n extend ce (for	ied peri example	lod of the subman	time (3 rine or	days or missile	more) bases)?
	Yes								

Deep Ba stateme	ow are t se Habit nt by ci below ea	at. Ple rcling t	ase rate he appro	how muc	h you ag	ree wit	h each	
Strongl Disagre	У	3	4	5	6	7	8	Strongly Agree 9
A. S	Spending normal:	four da schedule	ys in the	e Habita	t will b	e a ple	asant c	hange
1	2	3	4	5	6	7	8	9
в. :	I <b>e</b> xpect	life in	the Hab	itat <b>t</b> o 1	be borin	ıg.		
1	2	3	4	5	6	7	8	9
C. ] problem	Living, e for me.	eating, l	bathing,	etc. in	the Hab	itat wi	ll not i	be a
1	2	3	4	5	6	7	8	9
7. What	do you	expect 1	to be mos	st incon	venient	about 1	iving i	n the

٥.	DO YOU KIIOW III	ow co .			,0110"1		-zpmcc	•	
		mic	rowave	oven _	Ye	s	No		
	:	induct	ion cod	oktop _	Ye	s	_No		
		tras	h compa	actor _	Ye	s	_No		
		garba	ge disp	posal _	Ye	s	_No		
		<b>d</b> :	ishwasl	ner _	Ye	s	_No		
9.	Circle the num	mber o	f days	per we	ek you	eat t	he fol	lowing:	
	Breakfast	0	1	2	2	4	5	6	7
	Lunch								
	Dinner	0	1	2	3	4	5	6	7
	Snacks	0	1	2	3	4	5	6	7
		_	_			••		1	enacke?
10.	At what time	go you	ı usual	lly eat	t the f	OTTOMI	.ng mea	15 and	SHACKS.
	At what time								
	akfast		Lunch			_ Dinr	ner	<del></del>	
Brea	akfast		Lunch	Snac)	k	_ Dinr	ner		
Brea	Snac	ck	Lunch	Snacl	k	_ Dinr  u prep	Snack .	e follo	owing
Brea	Snac Circle the nu yourself:	ck	Lunch	Snack	k week yo	_ Dinr u u prer	Snack oare th	e follo	owing
Brea	Snac Circle the nu yourself: Breakfast	ok	Lunch of days	Snack	week yo	_ Dinr u prer 4	Snack oare th	e follo	owing
Brea	Snac Circle the nu yourself: Breakfast Lunch	ok	Lunch of days 1 1	Snack	x week yo 3 3 3	_ Dinr u prer 4 4	Snack oare th	e follo	owing 7
ll. for	Snac Circle the nu yourself: Breakfast Lunch Dinner	omber o	Lunch of days 1 1 1 rite me	Snack sper v  2 2 2 2 eal?	week yo 3 3 3 3	_ Dinr u prer 4 4 4 4	Snack sare th	e follo 6 6 6	owing 7 7 7
ll. for	Circle the my yourself: Breakfast Lunch Dinner Snacks Which is your	omber o	Lunch of days 1 1 1 rite me	Snack sper v  2 2 2 2 eal?	week yo 3 3 3 3	_ Dinr u prer 4 4 4 4	Snack sare th	e follo 6 6 6	owing 7 7 7

14. List <u>up to</u> three foods that you LIKE and <u>up to</u> three foods that you eat DISLIKE or AVOID for the following food categories:

	LIKE	DISLIKE or AVOID
Meats		
Poultry		<del></del>
Seafoods		
Vegetables		
Starches		
Fruits		
Dairy		
Cereals/Breads	3	
Desserts		
Breakfast foods		
Beverages	<u></u>	
Other		
15. Why did y	ou volunteer for this study?	Please explain.

## ADVANCED BASE DATA COLLECTION QUESTIONNAIRE

DATA REQUIRED BY THE PRIVACY ACT OF 1974 (5 U.S.C. 552a)

AUTHORITY: Title 10 U.S. Code Selection 3012

PRINCIPLE PURPOSE: Information collected on questionnaires and in interviews will be used to evaluate the Food Management Group. Access to the information provided will be limited to authorized personnel.

ROUTINE USES: Data collected will be placed in a computerized data base and used in analyzing issues relative to the Food Management Group. Reports which include information from the questionnaires or judgments provided in post-evaluation interviews will include statistical data only. Individuals will not be identified.

MANDATORY OR VOLUNTARY DISCLOSURE AND EFFECT ON INDIVIDUAL NOT PROVIDING INFORMATION: Disclosure is voluntary. Refusal to disclose may result in the individual being excluded from participating in the evaluation.

## TEST

## PLEASE COMPLETE IMMEDIATELY AFTER EATING

Name:	Date:
How many hours ago did you have your la	st meal?Hours
Are you on duty during this meal?	_YesNo
If yes, are you the control console ope	rator or the assistant?
Meal (Please check one)Breakfas	tDinner
1. Estimate approximately how long it	took to do the following:
assemble utensils/cookware for food pre	paration
a) less than 5 minutes b) 5 - 10 min	utes c) 11 - 15 minutes
d) 16 - 20 minutes e) more than 20 mi	nutes

Estimate approximately how long it took to do the following:
assemble ingredients for food preparation
a) less than 5 minutes b) 5 - 10 minutes c) 11 - 15 minutes
d) 16 - 20 minutes e) more than 20 minutes
total food preparation and serving time
a) less than 5 minutes b) 5 - 10 minutes c) 11 - 15 minutes
d) 16 - 20 minutes e) more than 20 minutes
<pre>eating time</pre>
a) less than 5 minutes b) 5 - 10 minutes c) 11 - 15 minutes
d) 16 - 20 minutes e) more than 20 minutes
2. Did yay haya anayah bina ba yak bila mas 12.
2. Did you have enough time to eat this meal?YesNo
If no, please explain:
3. Were there any delays in the meal preparation process?YesNo
<del>-</del>
If yes, please explain:
4. Was the combination of foods in this meal satisfactory?
YesNo If no, what are your recommendations?

Please IDENTIFY the items of your meal by writing the specific food in the parentheses. RATE the PORTION SIZE, ACCEPTANCE, and AMOUNT CONSUMED by circling the number that best represents your opinion. Ŋ.

ç	3	Ĺ.	Ŀ	ŢĿ,	Ŀ	Ŀ	Ŀ	Ŀ	Ŀ
RATE THE	25.5% 50.5% 99%	ы	កា	្រ	ы	ы	ы	ធ	ь
E C	西 1 2 2 2 2 2 2 2 2 3 3 3 3 3 3 3 3 3 3 3	Ω	Ω	Ω	Ω	Ω	Ω	Q	Ω
H	NONE 1 - 26 - 51 - 76 -	ບ	ပ	ບ	ပ	ບ	ບ	ပ	ບ
RATE THE		Ø	Ø	Ø	æ	æ	Ø	m	Ø
<b>C</b> 4	<b>₹</b> ₩₩₩	<b>«</b>	~	<b>⋖</b>	⋖	<b>«</b>	<b>«</b>	~	4
	្រ	6	6	6	6	6	6	6	6
	y Dislike	<b>©</b>	8	В	80	80	8	80	8
	, Y. DIS	7	7	7	7	7	7	7	7
ម្ព	EAT EXTREMELY VERY MUCH MODERATELY SOMEWHAT LIKE NOR D EWHAT ERATELY Y MUCH REMELY	9	9	9	9	9	9	ဖ	9
RATE THE ACCEPTANCE	OT EAT KE EXTREMEL KE VERY MUCI KE MODERATE KE SOMEWHAT ER LIKE NOR SOMEWHAT MODERATELY VERY MUCH EXTREMELY	S.	ស	2	ស	S	S	2	S
CEP		<b>~</b>	~	4	4	4	4	4	4
AC		ω,	n	r	٣	3	Э	3	Э
THE	DID NOT DISLIKE DISLIKE DISLIKE DISLIKE NETTHER LIKE SO LIKE VE	2	2	7	2	2	7	2	2
TE		~	~	7	-	1	7	-	1
RA	0122456	0	0	0	0	0	0	0	0
_									
		9	6	9	6	6	6	6	6
		89	8	83	80	8	89	83	83
IZE	រ ធ	7	7	7	7	7	7	7	7
ស	ALL MALL LL GE ARGE RGE	9	9	9	9	9	9	9	9
NOI	ZAT L SMAI LY SMI SMALI TT LARGE LARGE LARGE	2	ß	ស	L	<u>ب</u>	<b>ທ</b>	<b>ن</b>	<u>د</u>
ORT	DID NOT EAT VERY SMALL WODERATELY SMA SOMEWHAT SMALL JUST RIGHT SOMEWHAT LARCE MODERATELY LAR VERY LARGE EXTREMELY LAR	4	~	च 	4	~	4	₹.	~
五日	DID NOT E EXTREMELY VERY SMAL MODERATEI SOMEWHAT MODERATEI WERY LARC VERY LARC	73 33	23	2	2	2	2 3	2	ر. د.
<u>Б</u>	EXTENDED SOLVER WOLLD SOLVER WOLLD WOLLD WOLLD WOLLD WOLLD WOLLD WOLLD WOLLD WOLLD WITH WITH WOLLD WITH WITH WOLLD WITH WITH WOLLD WITH WOLLD WITH WOLLD WITH WOLLD WITH WOLLD WITH WOLLD WITH WITH WOLLD WITH WOLLD WITH WOLLD WITH WOLLD WITH WITH WOLLD WITH WITH WOLLD WITH WITH WOLLD WITH WITH WITH WITH WITH WITH WITH WITH			. · ·	.,		`` ~		~
RATE THE PORTION	0176436786		0		0	0	0	0	0
•		_	_	<u> </u>	<u> </u>		<b>~</b> .	~.	_
						7			- {
		r.	۱ ب			L L		.	
		EE		<u>-</u>		アノレ	7 17		
		ENTREE (		STARCH (	r KULL	HREAD/ CEREAL		DEVERGED (	<u> </u>
	92	E 5	> (	n E	<u>.</u> .	Z L	ב כ	ב כ	:

# COMPLETE AFTER CLEANING-UP

6. mea	Did 1?	you	have Yes	diff	iculty No	disca	rding	the <u>f</u>	ood w	aste	porti	on of	your
If :	yes,	plea	se e	mplai	n:								
of	your	meal	.?	Y	iculty es	No	_					-	tion
1r ;	yes,	bres	se e:		n:								
					iculty t?				meal	servi	ce, p	repar	ation
If y	yes,	plea	se ex	kplai	n:				-				
		_			ake yo			•	_			inute	.s
					e) mor								_
10.	Wha	at it	ems (	did y	ou sav	e as si	nacks?						
11.	Wha	at sn	acks	did	you ea	t betwe	een yo	our la	st me	al an	d thi	s mea	1?
How	long	g ago	and	how:	much o	f each	did y	ou co	nsume	?			
				<del></del>				<u> </u>					

12. What beverages did you meal?	consume between your last meal and this
BEVERAGE	QUANTITY
Water	
Juice	·
Soda	
Coffee	
Tea	**************************************
Decaf	•
Other()	<del></del>
13. What are your recommen meal preparation and clean-	dations for improving and streamlining the up procedures?
	·

### **7MAY87**

POST-TEST

## ADVANCED BASE DATA COLLECTION QUESTIONNAIRE

DATA REQUIRED BY THE PRIVACY ACT OF 1974 (5 U.S.C. 552a)

AUTHORITY: Title 10 U.S. Code Selection 3012

PRINCIPLE PURPOSE: Information collected on questionnaires and in interviews will be used to evaluate the Food Management Group. Access to the information provided will be limited to authorized personnel.

ROUTINE USES: Data collected will be placed in a computerized data base and used in analyzing issues relative to the Food Management Group. Reports which include information from the questionnaires or judgments provided in post-evaluation interviews will include statistical data only. Individuals will not be identified.

MANDATORY OR VOLUNTARY DISCLOSURE AND EFFECT ON INDIVIDUAL NOT PROVIDING INFORMATION: Disclosure is voluntary. Refusal to disclose may result in the individual being excluded from participating in the evaluation.

Name	Date

1. Please <u>rate</u> the following features of the Habitat and the food service using the 1 - 9 scale listed below. Circle the number that best represents your opinion.

DISLIKE EXTREMELY	2		NEITHE LIKE N DISLIK	OR E				LIKI EXTREMI	
1 2	3	4	5	6		7	8	9	
<u>Atmosphere</u>	1	2	3	4	5	6	7	8	9
General appearant of the food prep		2	3	4	5	6	7	8	9

DISLIKE EXTREMELY 1 2	3	4	NEIT LIKE DISL 5	NOR		7	8		IKE EMELY 9
Please rate the	following	gen	eral	features	for	the <u>FR</u>	OZEN	FOOD :	items:
Food Quality	1	2	3	4	5	6	7	8	9
Portion Size	1	2	3	4	5	6	7	8	9
Food Appearance	1	2	3	4	5	6	7	8	9
Flavor	1	2	3	4	5	6	7	8	9
<u>Variety</u>	1	2	3	4	5	6	7	8	9
Selective Menu Choice	1	2	3	4	5	6	7	8	9
Non-Selective Mer Choice	<u>1u</u> 1	2	3	4	5	6	7	8	9
Please rate the items:	following	gene	eral	features	for	the <u>No</u>	n-FRC	ZEN FO	<u>DOD</u>
Food Quality	1	2	3	4	5	6	7	8	9
Portion Size	1	2	3	4	5	6	7	8	9
Food Appearance	1	2	3	4	5	6	7	8	9
<u>Flavor</u>	1	2	3	4	5	6	7	8	9
<u>Variety</u>	1	2	3	4	5	6	7	8	9
Selective Menu Choice	1	2	3	4	5	6	7	8	9
Non-Selective Mer Choice	<u>1u</u> 1	2	3	4	5	6	7	8	9
2. Were you able		_		_	_				

3. Please rate how easy the following equipment was to <u>USE</u> by circling the appropriate number on the 1 to 9 scale below each item.

Extremely Easy 1 2		3	4	5	6	7	8	Diff.	emely icult
4 4		•	-	J		•		•	
Microwave oven	1	2	3	4	5	6	7	8	9
Induction cookto	<u>op</u> 1	2	3	4	5	6	7	8	9
Sink	1	2	3	4	5	6	7	8	9
Refrigerator	1	2	3	4	5	6	7	8	9
Freezer	1	2	3	4	5	6	7	8	9
<u>Toaster</u>	1	2	3	4	5	6	7	8	9
Dishwasher	1	2	3	4	5	6	7	8	9
Trash Compactor	1	2	3	4	5	6	7	8	9
Garbage Disposal	<u>l</u> 1	2	3	4	5	6	7	8	9

4. Please rate how easy the following equipment was to <a href="CLEAN UP">CLEAN UP</a> by circling the appropriate number on the 1 to 9 scale below each item.

Extremely Easy 1 2		3	4	5	6	7	8	Diff:	emely icult
Microwave oven	1	2	3	4	5	6	7	8	9
Induction cookto	<u>p</u> 1	2	3	4	5	6	7	8	9
Sink	1	2	3	4	5	6	7	8	9
Refrigerator	1	2	3	4	5	6	7	8	9
Freezer	1	2	3	4	5	6	7	8	9
<u>Toaster</u>	1	2	3	4	5	6	7	8	9
Dishwasher	1	2	3	4	5	6	7	8	9
Trash Compactor	1	2	3	4	5	6	7	8	9
Garbage Disposal	1	2	3	4	5	6	7	8	9
Floors	1	2	3	4	5	6	7	8	9
Counters	1	2	3	4	5	6	7	8	9
<u>Table</u>	1	2	3	4	5	6	7	8	9

. What cooking utens	sils did you use	to prepare your meal?
manual can opener		paring knife
plastic cutting board		funnels
measuring spoons		clear, measuring cups
clear, mixing pan		hot pads
plastic pitcher		rubber spatula
metal spatula		solid spoon
slotted spoon		kitchen shears
plastic strainer		thermometer
tongs		timer
l 1/2 quart pot		12 quart pot
3 quart pot		2 quart Kettle
plastic wrap		
7 Ware these utensil	e easy to use?	YesNo
If no, please explain:	·	
<del></del>		

9. Were the preparation inst	truction	s adequ	ate?	Yes	No	
If no, please explain:	<del></del>				<del></del>	
			<del></del>	<del></del>	<del></del>	
10. If changes were to be matest, what characteristic of changed? Please rank the folthe most important change, a etc.	foods w llowing	ould yo chang <mark>e</mark> s	ou most we by place	want to see cing a "1"	next to	
For the FROZEN FOODS	F	For the NON-FROZEN FOODS				
<u>Characteristic</u> <u>Ranl</u>	<u>c</u>	<u>Characteristic</u> <u>Rank</u>				
Taste better	_ T	aste be	tter			
Easier to prepare	_ E	asier t	o prepa	re		
More variety	_ M	ore var	riety			
Larger portion size	_ L	arger p	ortion s	size		
Other ()	-	Other (		)		
11. What percent of the time	e did yo	u encou	inter the	e following	·•	
insects						
a) never b) 0 - 10% c) 10	- 25% d	) 25 -	50% e)	50 - 75%		
f) 75 - 100% g) always						
dirty serving counter						
a) never b) 0 - 10% c) 10 -	- 25% d	) 25 -	50% e)	50 - 75%		
f) 75 - 100% g) always						
dirty dishes						
a) never b) 0 - 10% c) 10 -	- 25% d	) 25 <del>-</del>	50% e)	50 - 75%		
f) 75 - 100% g) always						
dirty glasses						
a) never b) 0 - 10% c) 10 -	- 25% d	) 25 -	50% e)	50 <b>- 7</b> 5%		
f) 75 - 100% g) always						

(What percent of the time did you encounter the following:) dirty utensils a) never b) 0 - 10% c) 10 - 25% d) 25 - 50% e) 50 - 75% f) 75 - 100% g) always dirty pots a) never b) 0 - 10% c) 10 - 25% d) 25 - 50% e) 50 - 75% f) 75 - 100% g) always dirty floors a) never b) 0 - 10% c) 10 - 25% d) 25 - 50% e) 50 - 75% f) 75 - 100% g) always dirty table a) never b) 0 - 10% c) 10 - 25% d) 25 - 50% e) 50 - 75% f) 75 - 100% g) always out of condiments a) never b) 0 - 10% c) 10 - 25% d) 25 - 50% e) 50 - 75% f) 75 - 100% g) always 12. What are your recommendations for improving or streamlining the operation of the food service system? (consider storage, preparation, eating, additional foods, clean-up, etc) 13. Do you feel that there were any unpleasant psychological effects of living in the Habitat? \_\_\_\_Yes \_\_\_\_No If yes, please explain:

14. Do you feel that the food you ate in the Habitat affected your overall performance in any way?YesNo If yes, please explain:
15. Did any other aspect of the Habitat (temperature, crowding, atmosphere, etc.) affect your overall performance?YesNo If yes, please explain:
16. Please list any additional comments that you have about the foo service operation for the Habitat.